

# Synthesis and Application of Manganese Dioxide Coated Magnetite for Removal of Trace Contaminants from Water

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## Introduction

Sorbents  
Hydrous manganese dioxide  
Magnetic Micro Sorbents

## Magnetic Micro Sorbent MMS

Preparation  
Characterization  
Magnetic separation

## Adsorption performance

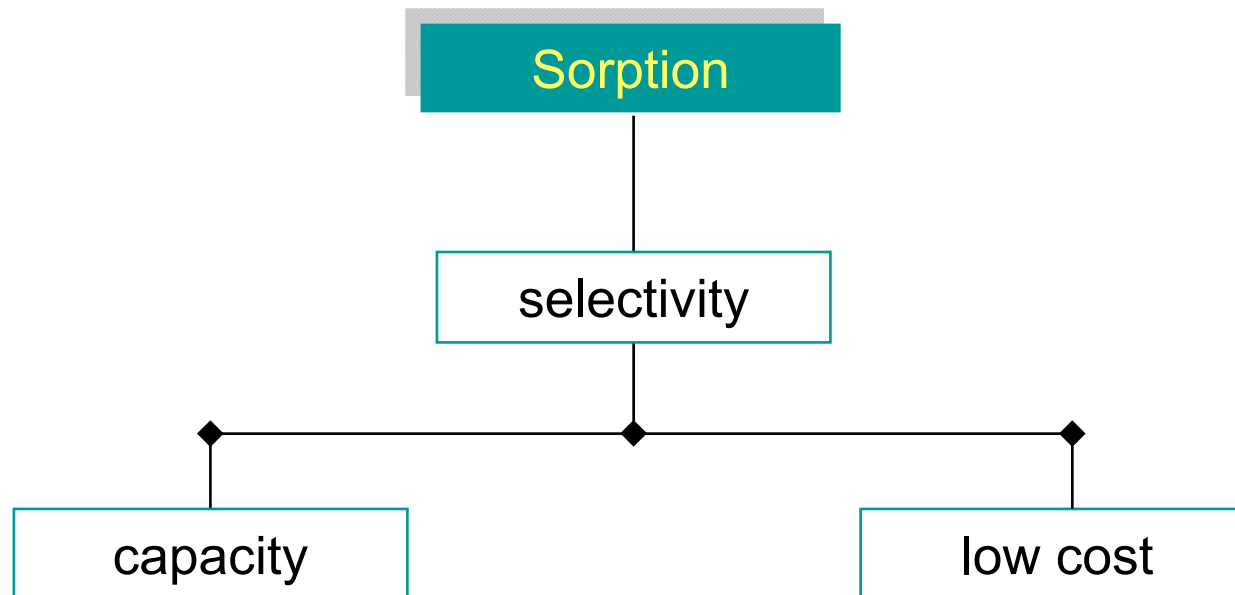
Kinetics  
Equilibrium

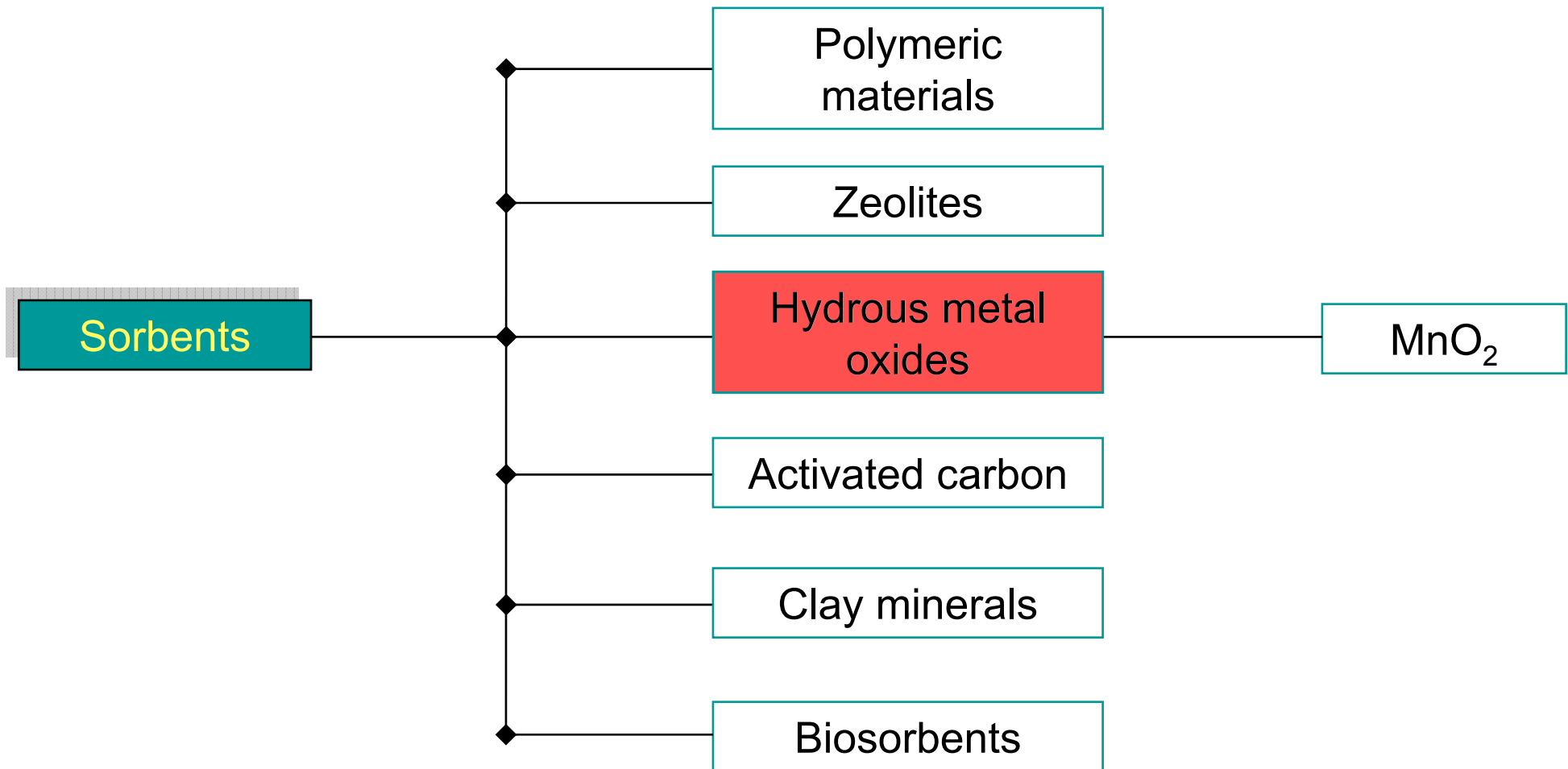
## Conclusions

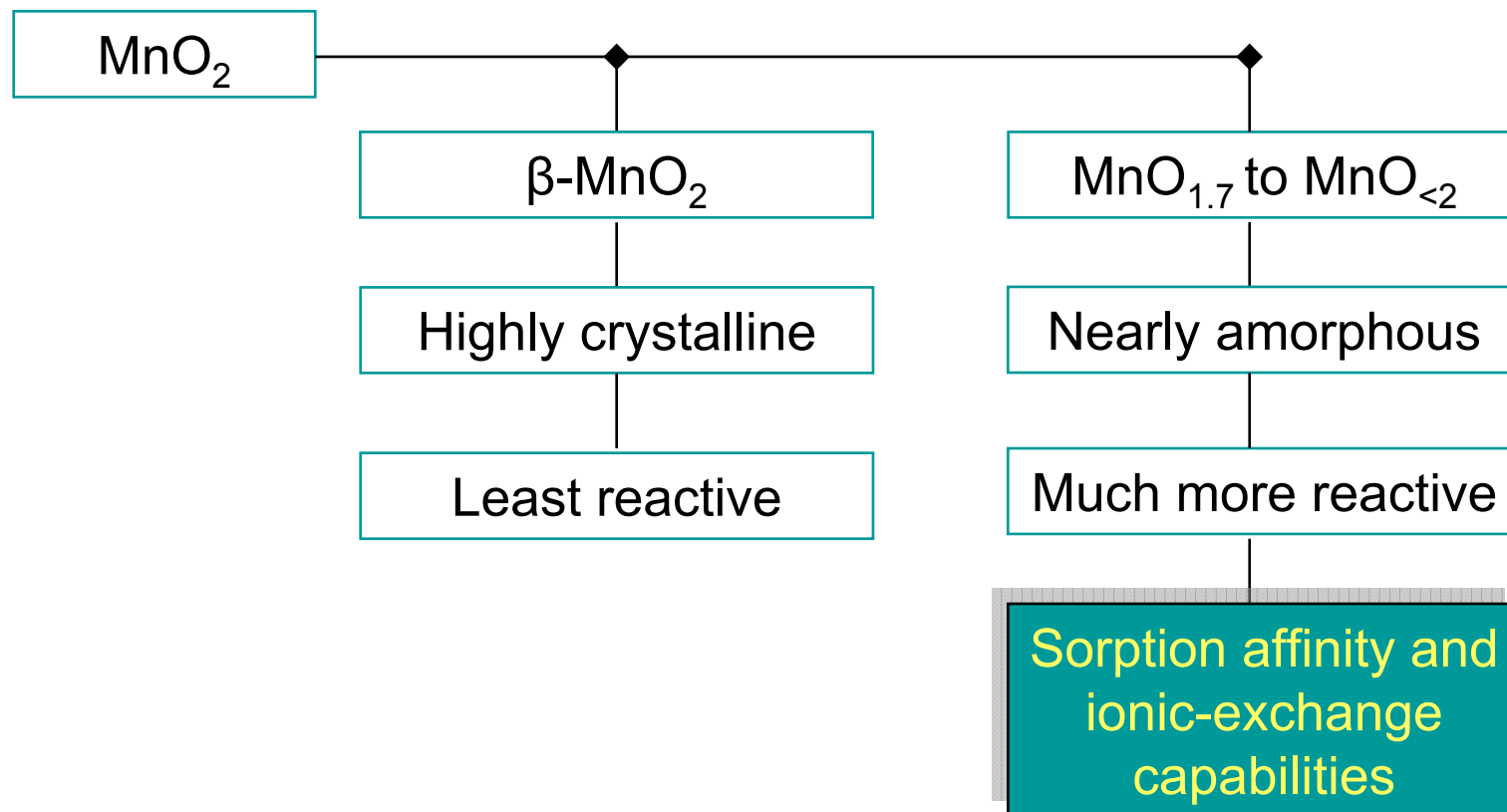
- Ground Waters
- Surface Waters
- Processes Waters
- Wastewaters



Hazardous inorganic  
trace components





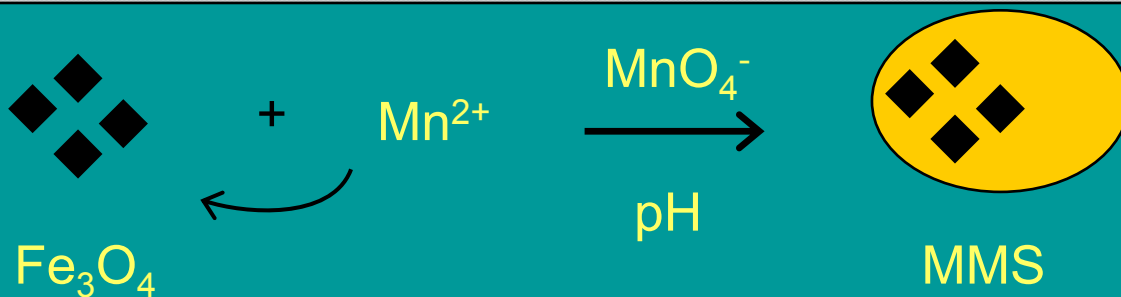


# Introduction – MnO<sub>2</sub> and MMS

Manganese dioxide



Magnetic Micro Sorbent



## Introduction

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Magnetic Micro Sorbents

## Magnetic Micro Sorbent MMS

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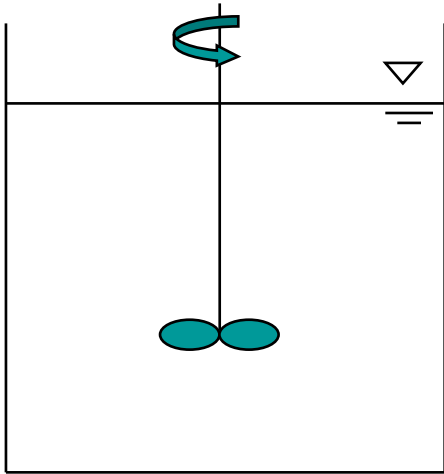
## Adsorption performance

Kinetics  
Equilibrium

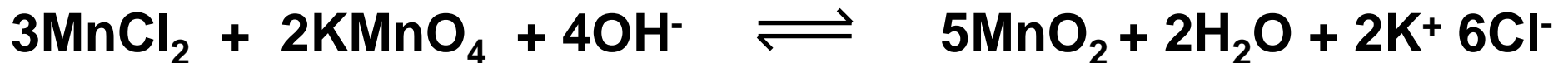
## Conclusions

# Magnetic Micro Sorbent – preparation

## SET UP

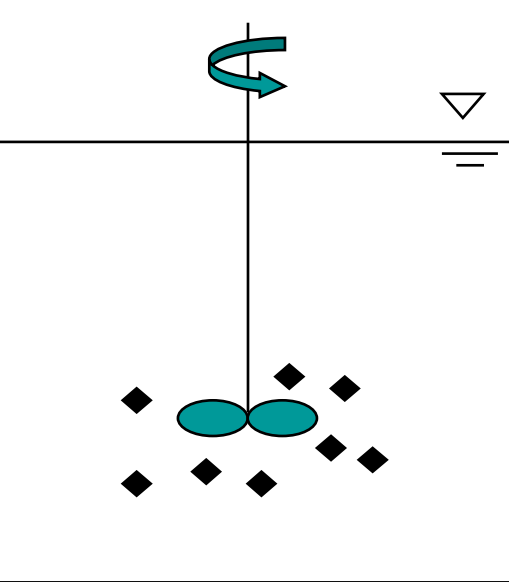


- $\text{MnCl}_2$  1 mol/L = 7 mL
- $\text{KMnO}_4$  0.2 mol/L = 23 mL
- $\text{KOH}$  1 mol/L = 14 mL
  
- $\text{Fe}_3\text{O}_4$  Bayoxide®  
m = 1g
- $V_{\text{H}_2\text{O}} = 500 \text{ mL}$

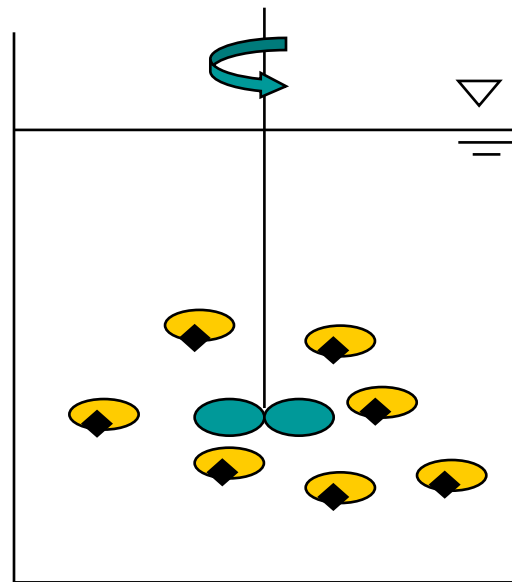
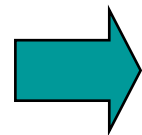




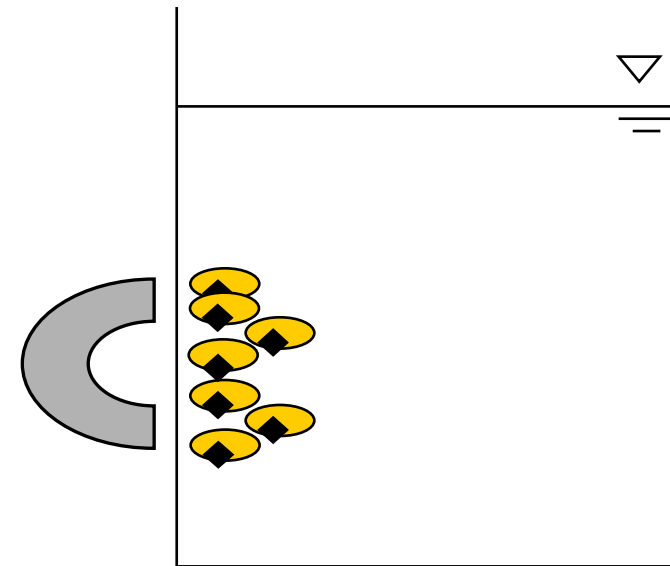
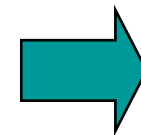
# Magnetic Micro Sorbent – preparation



- Magnetite suspended in alkaline solution of  $\text{KMnO}_4$



- Addition of  $\text{MnCl}_2$
- Precipitation of  $\text{MnO}_2$



- Solid/ Liquid separation by means of a magnet

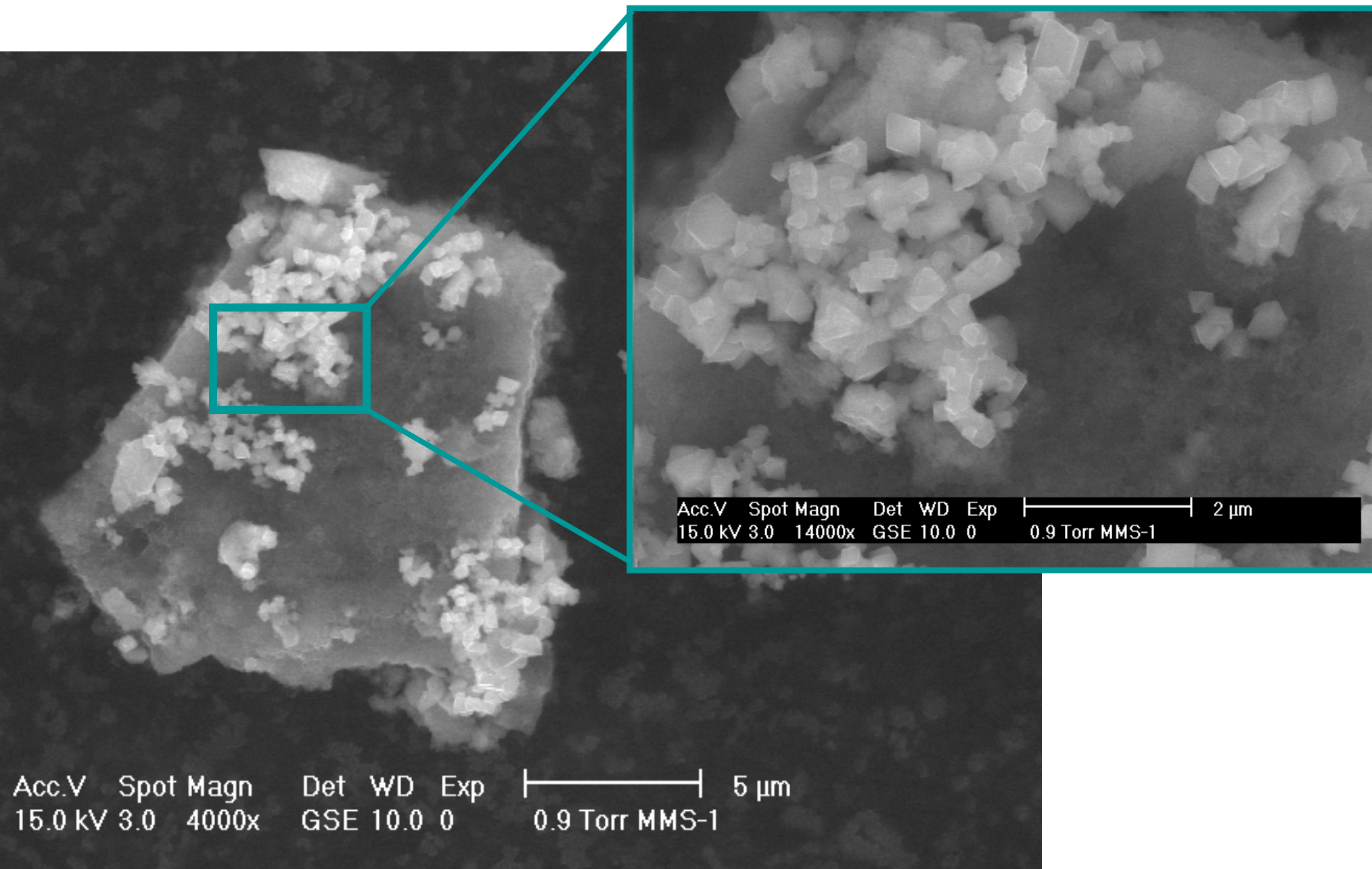
# Magnetic Micro Sorbent– characterization

	$\text{Fe}_3\text{O}_4$	$\text{MnO}_2$	MMS
$\text{Mn}^{2+}$ (g/g MMS)	-	-	0.47
BET Surface area ( $\text{m}^2 \text{g}^{-1}$ )	5	240*	92
Magnetic saturation ( $\text{Am}^2/\text{kg}$ )	90-95	0.3 – 0.4	36 - 40
$\text{pH}_{(\text{PZC})}$	6.5	2.1	3.5

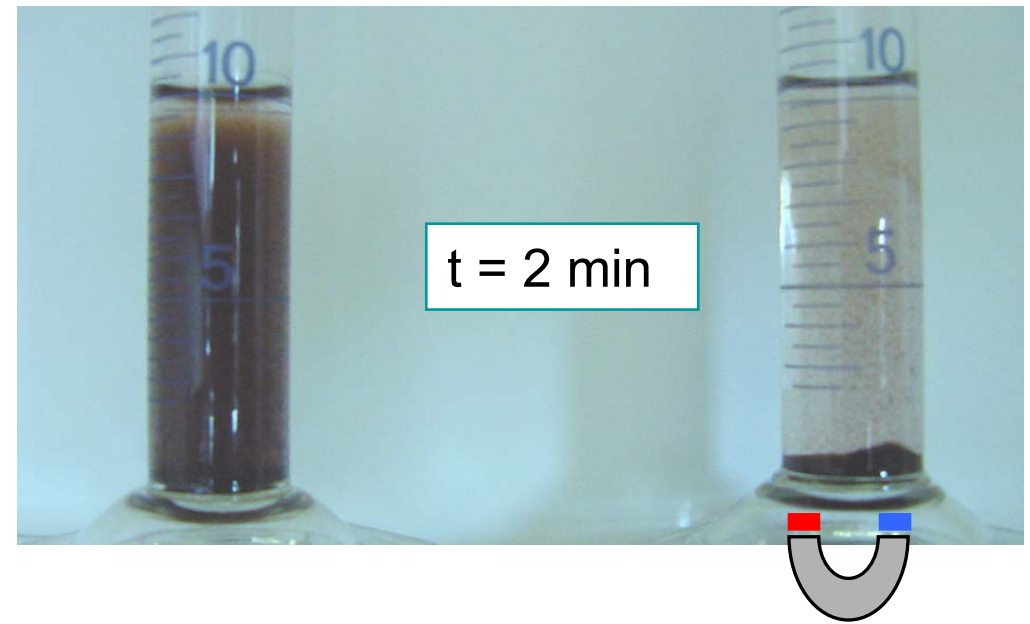
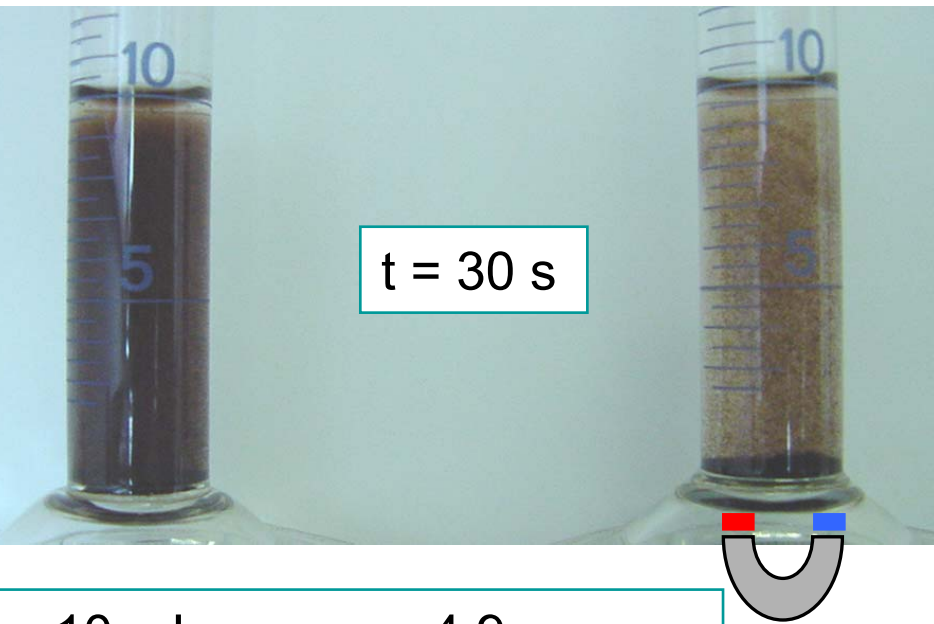
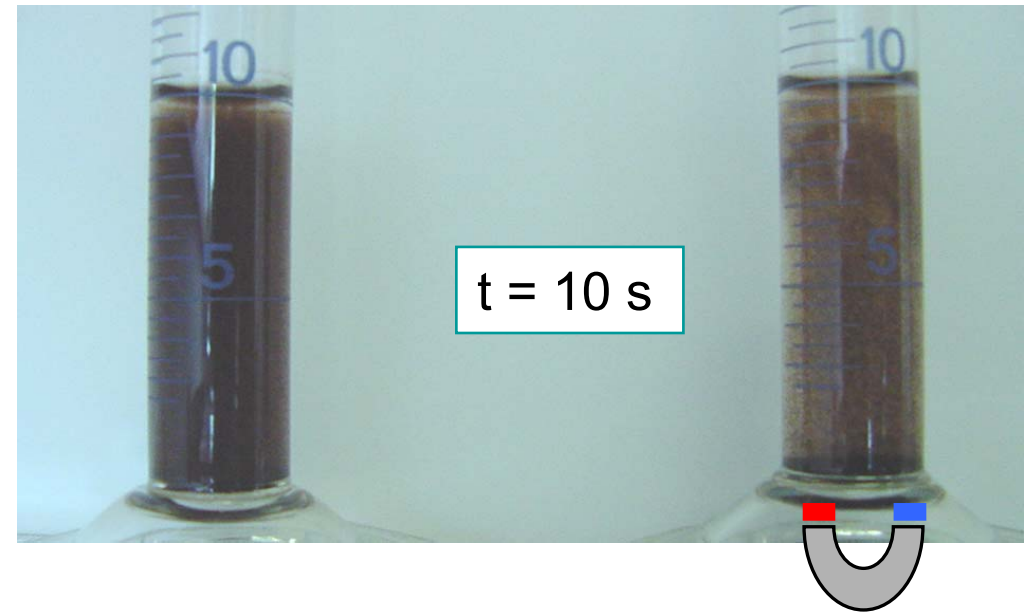
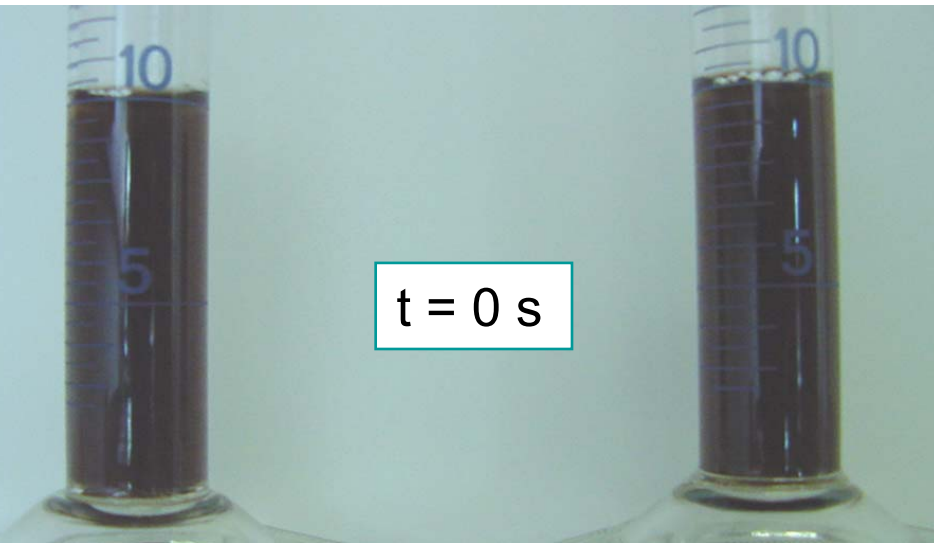
content, Magnetization,  $\text{pH}_{(\text{PZC})}$  and BET surface area measurements.

Driehaus, Arsenentfernung mit Mangandioxid und Eisenhydroxid in der Trinkwasseraufbereitung

# Magnetic Micro Sorbent– characterization



# Magnetic Micro Sorbent – separation



$V = 10 \text{ mL}, m_{\text{MMS}} = 4.9 \text{ mg}$

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## Magnetic Micro Sorbent MMS

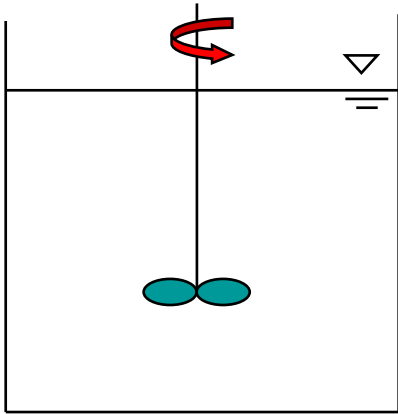
Preparation  
Characterization  
Magnetic separation

## Adsorption performance

Kinetics  
Equilibrium

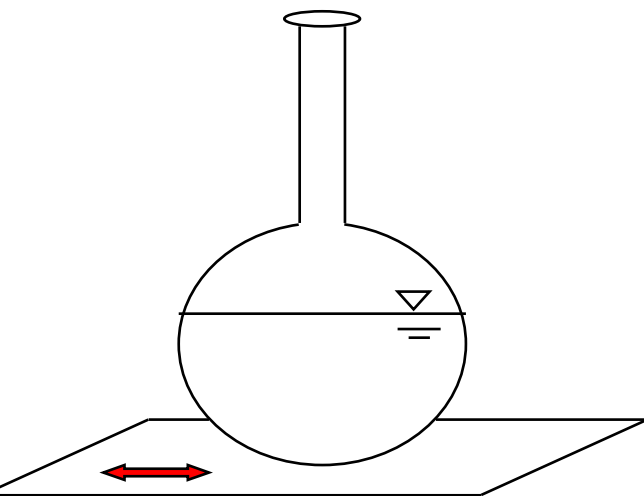
## Conclusions

## SET UP Kinetics



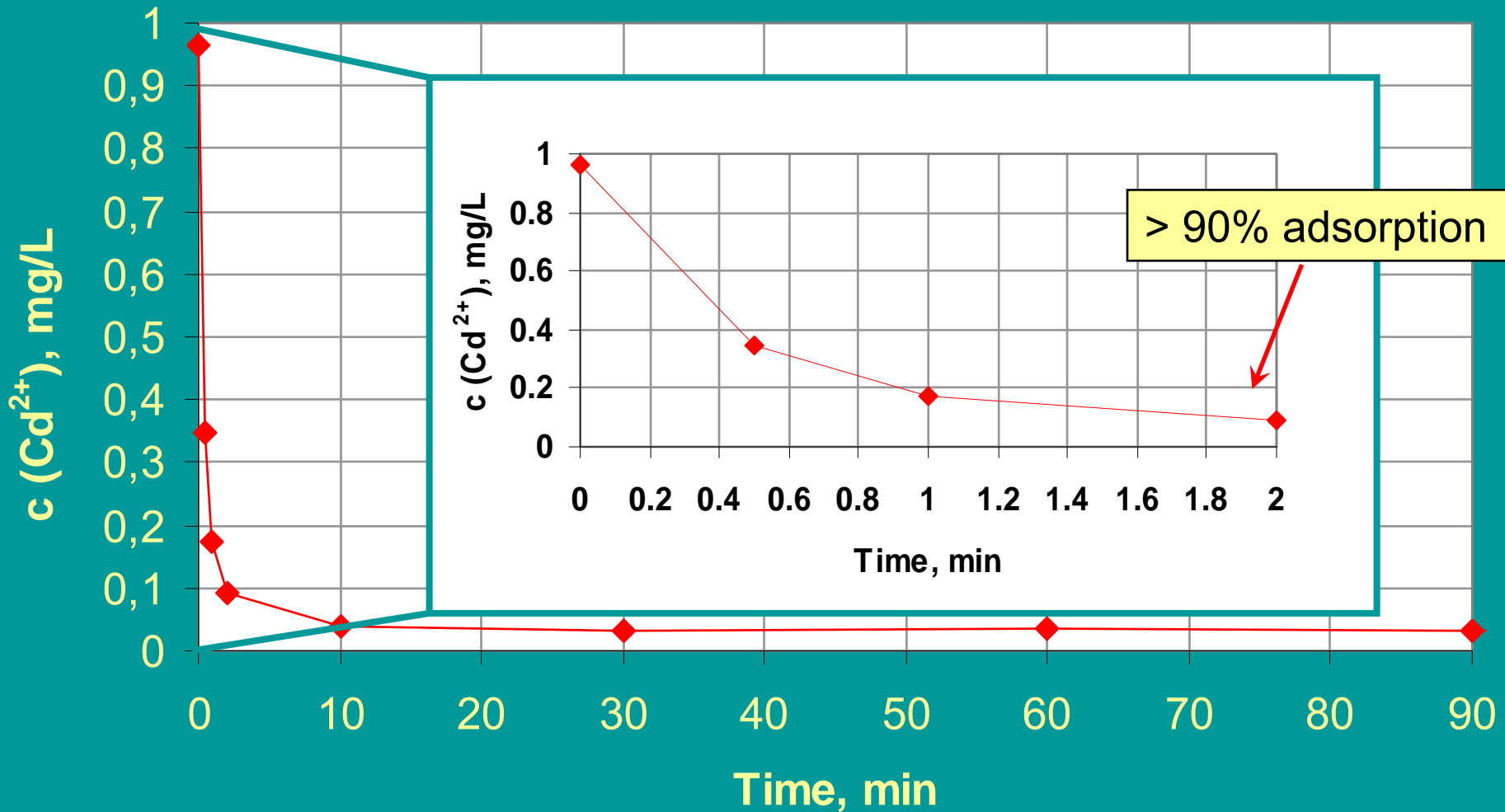
- $C_{i, Cd} = 1 \text{ mg/L}$
- $m_{MSS} = 92 \text{ mg}$
- $V_o = 1 \text{ L}$
- r.p.m. = 300
- $t = 0 \rightarrow t = 90 \text{ min}$

## SET UP Equilibrium Study

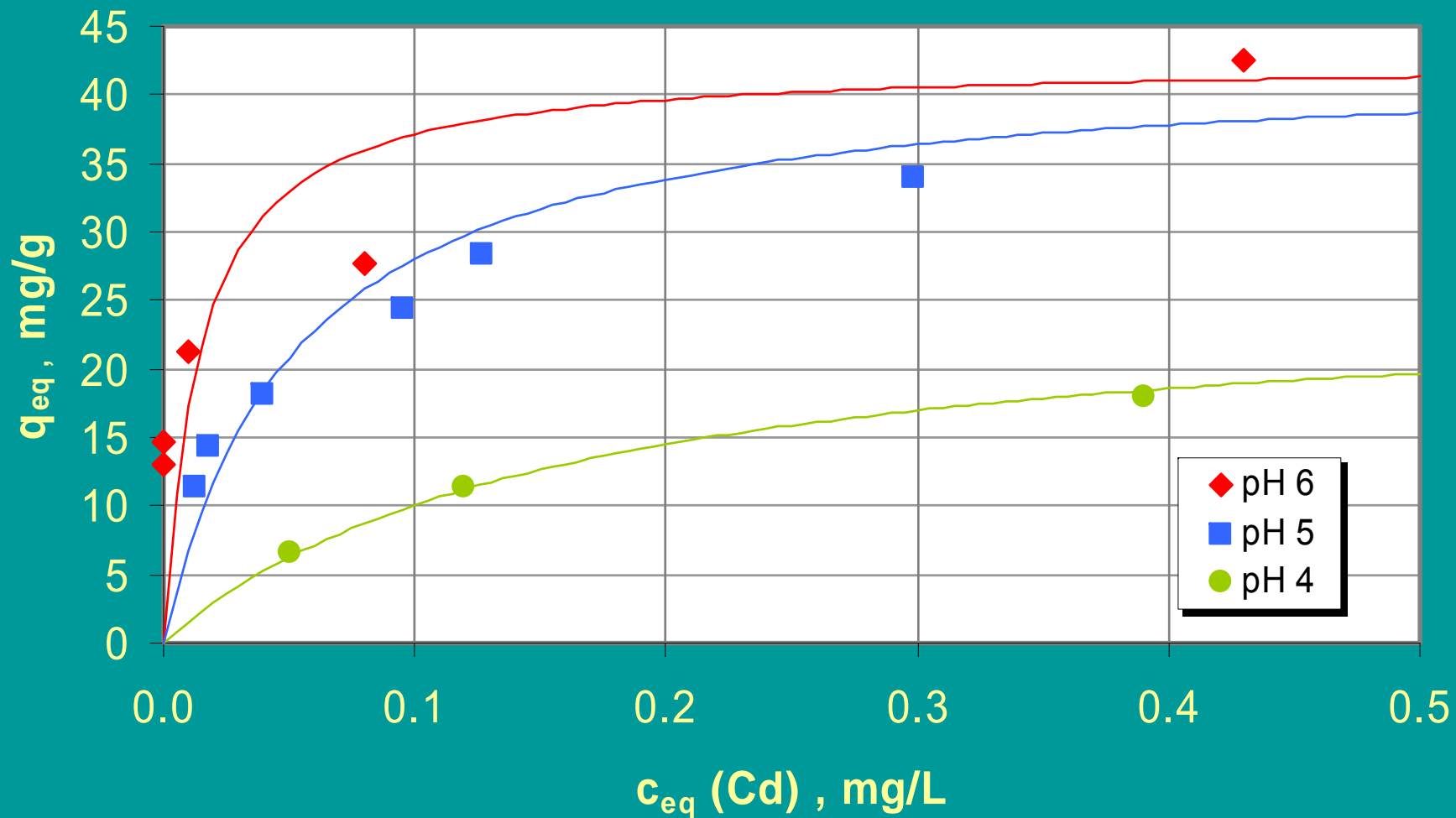


- $C_{i, Cd} = 0.08 - 0.5 \text{ mg/L}$
- $V_o = 500 \text{ mL}$
- $m_{MSS} = 3 \text{ mg}$
- r.p.m. = 250
- $t = 90 \text{ min}$
- $\text{CH}_3\text{COONa} = 0.01 \text{ mol/L}$

# Adsorption performance - Kinetics



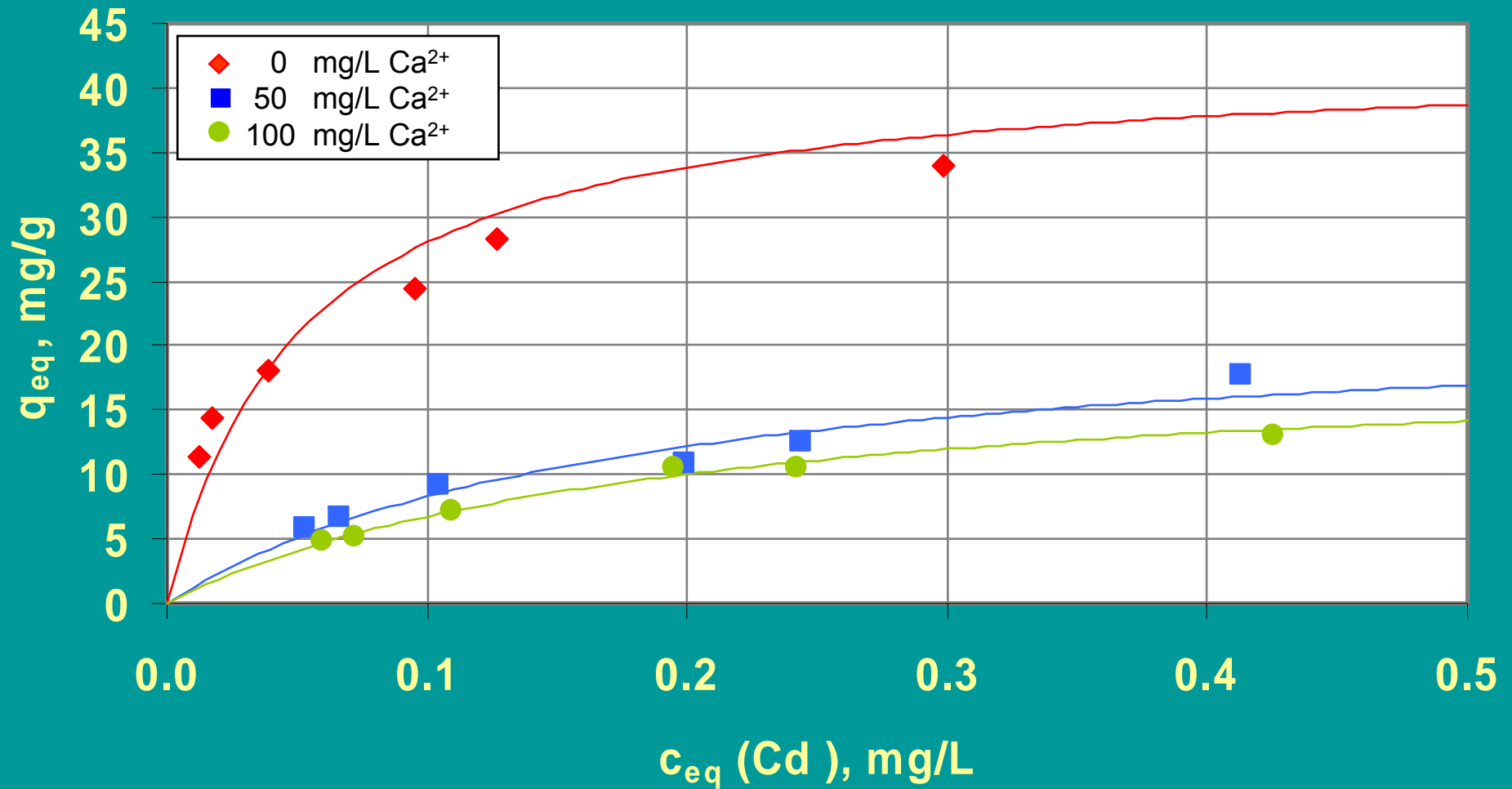
pH effect



$V = 500 \text{ mL}$ ,  $m_{\text{MMS}} = 3 \text{ mg}$ ,  $C_{i, \text{Cd}} = 0.08 \text{ to } 0.5 \text{ mg/L}$

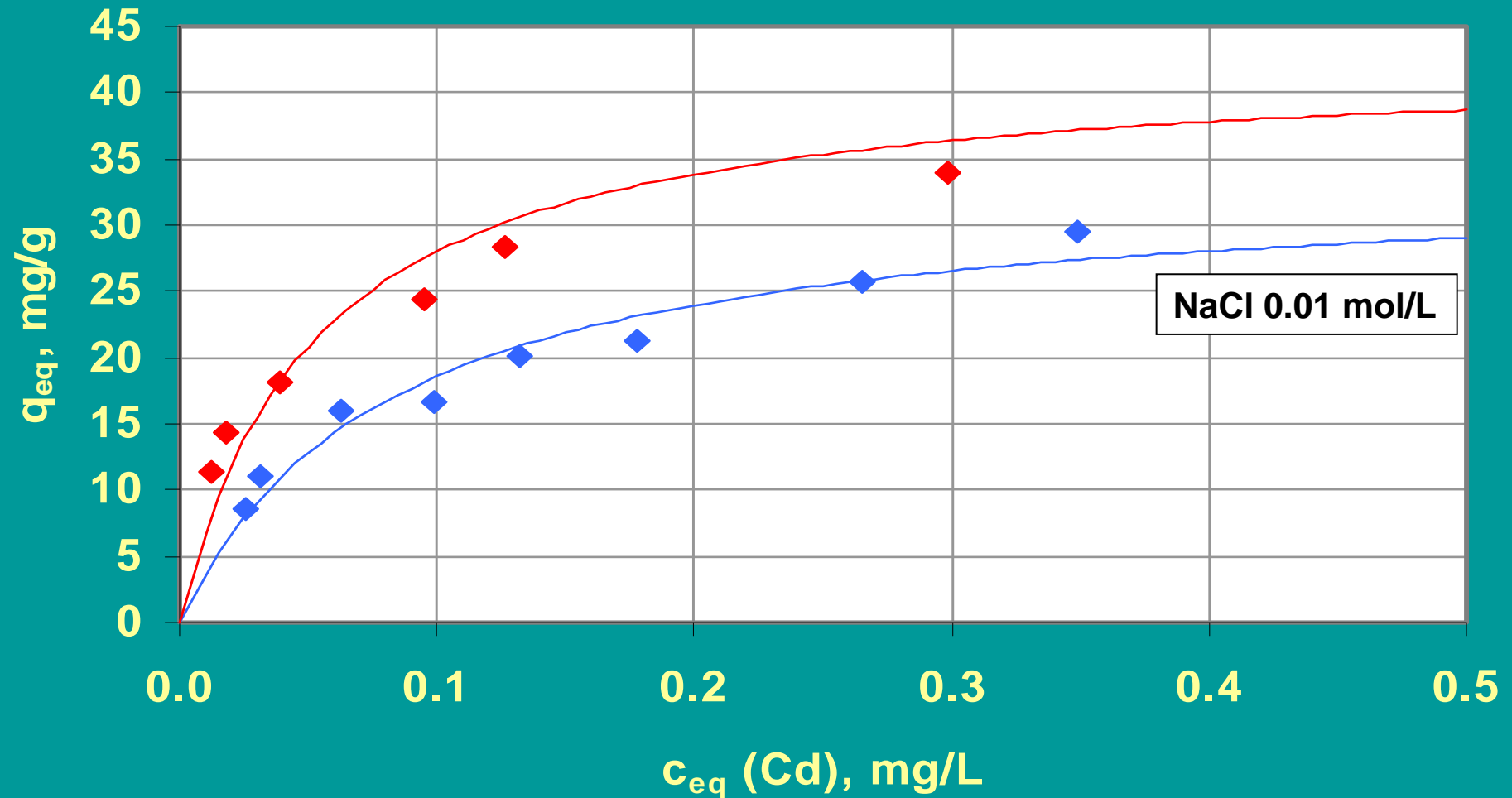


Competition: Addition of  $\text{CaCl}_2$



$V = 500 \text{ mL}$ ,  $m_{\text{MMS}} = 3 \text{ mg}$ ,  $C_{i, \text{Cd}} = 0.08 \text{ to } 0.5 \text{ mg/L}$

Ionic strength : Addition of NaCl 0.01 mol/L



$V = 500$  mL,  $m_{MMS} = 3$  mg,  $C_{i, Cd} = 0.08$  to  $0.5$  mg/L

# Adsorption performance – Cd speciation

	Cd <sup>2+</sup> , %	CdCl <sup>+</sup> , %
CdCl <sub>2</sub>	100	-
50 mg/L CaCl <sub>2</sub>	80	20
100 mg/L CaCl <sub>2</sub>	67	33
0.01M NaCl, 50 mg/L CaCl <sub>2</sub>	45	53
0.01M NaCl, 100 mg/L CaCl <sub>2</sub>	40	58

Modelling with MINEQL<sup>®</sup>, C<sub>Cd</sub> = 0.08 mg/L

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Magnetic manganese oxide adsorbents can easily be produced from magnetite and manganese salts.

Magnetic properties of magnetic micro sorbents allow simple solid-liquid separation applying a magnetic field.

Divalent heavy metals like cadmium can be well adsorbed.

Fast adjustment of sorption equilibria is obtained by using MMS in the conditions applied.

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