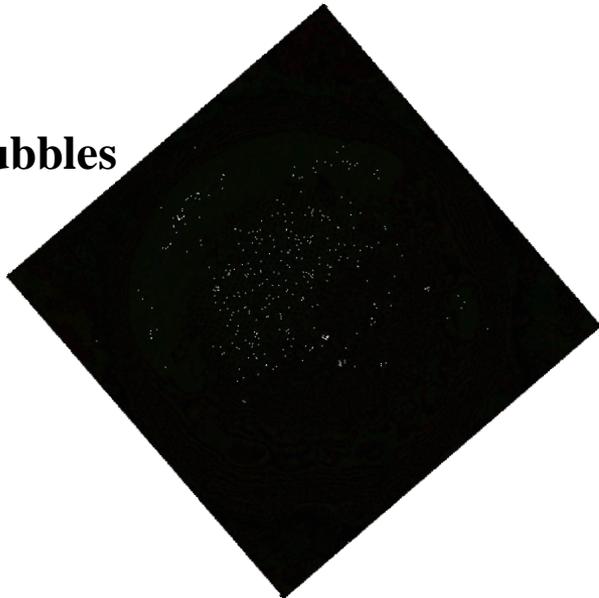


COLLOIDAL PARTICLES AS EMULSION AND FOAM STABILISERS

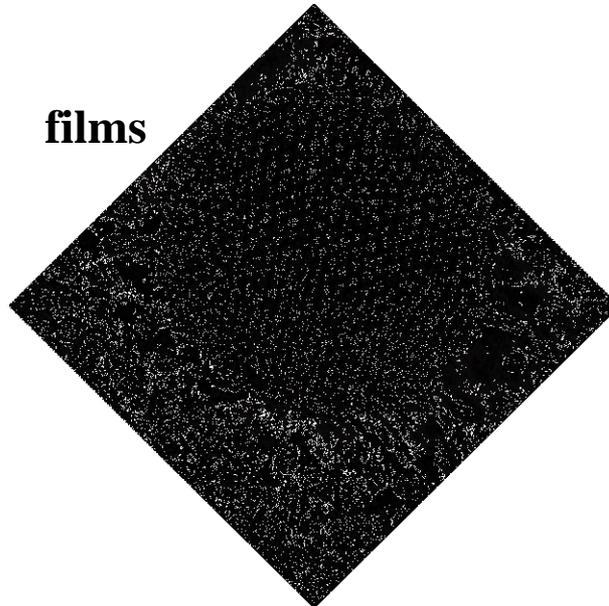
Bernard P. Binks

*Surfactant & Colloid Group
Department of Chemistry
University of Hull
Hull. HU6 7RX. U.K.*

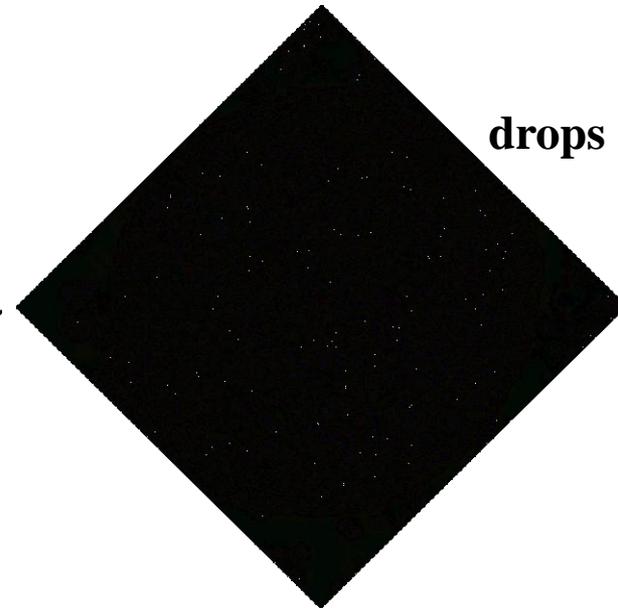
bubbles



films



drops

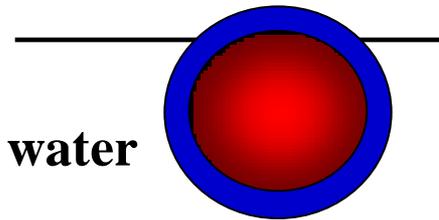


COLLOIDAL PARTICLES: nm - μm

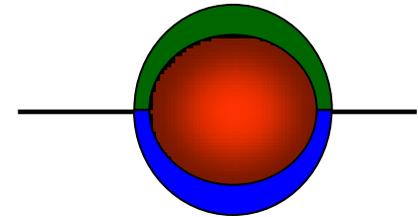
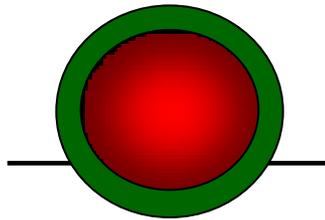
Particles may be surface-active
but not amphiphilic

Exception:
Janus particles

oil/air

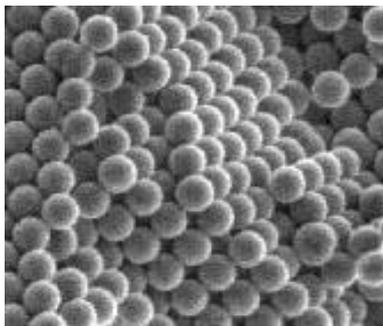


water



HYDROPHILIC

HYDROPHOBIC



silica



clay (disk)



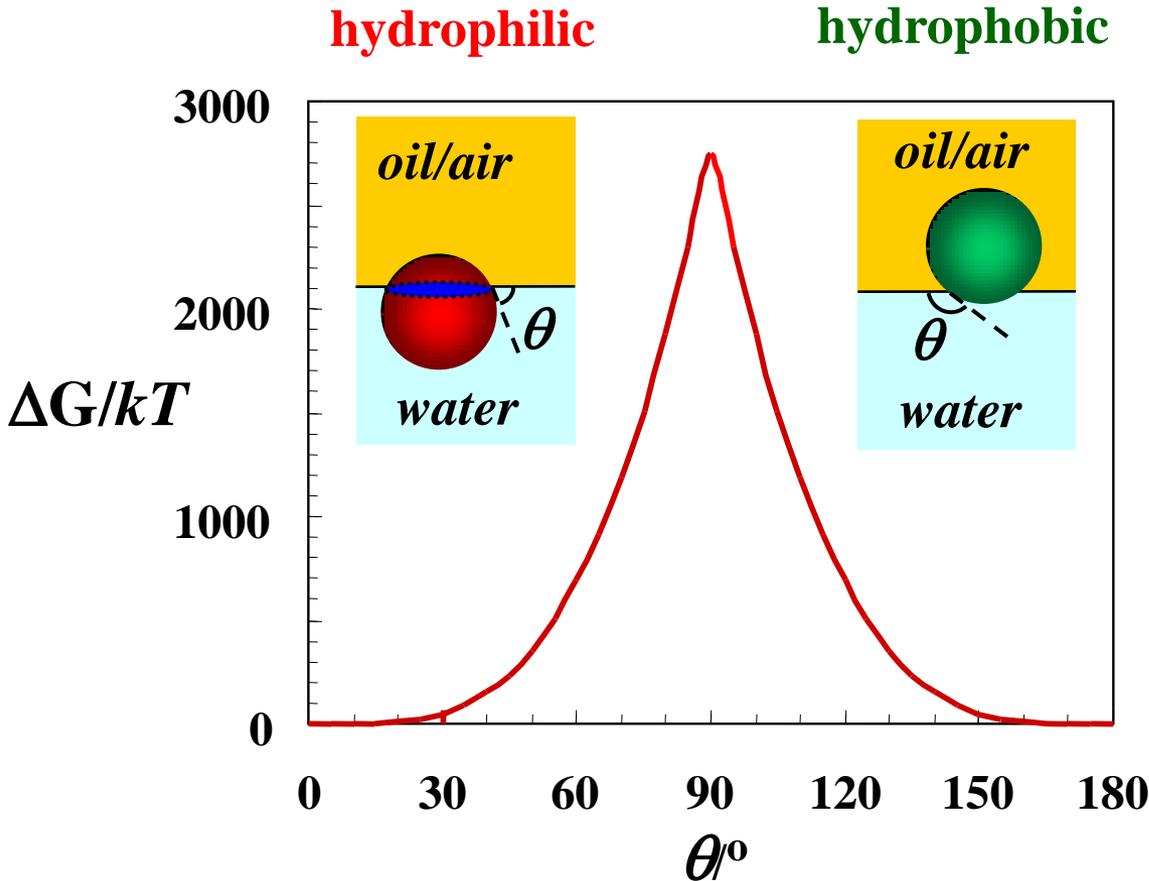
polymer latex



carbon

ADSORPTION OF PARTICLES AT FLUID INTERFACES

Free energy gain by losing an area of fluid-fluid interface



$$\Delta G = \pi r^2 \gamma (1 \pm \cos \theta)^2$$

$$r = 10 \text{ nm,}$$

$$\gamma = 36 \text{ mN m}^{-1}$$

Particles strongly held at interfaces: irreversibly adsorbed

Contact angle is particle equivalent of surfactant HLB number

P



S

cleaning of apples



mayonnaise

**SOLID PARTICLES
AT LIQUID
INTERFACES**

flotation of ores

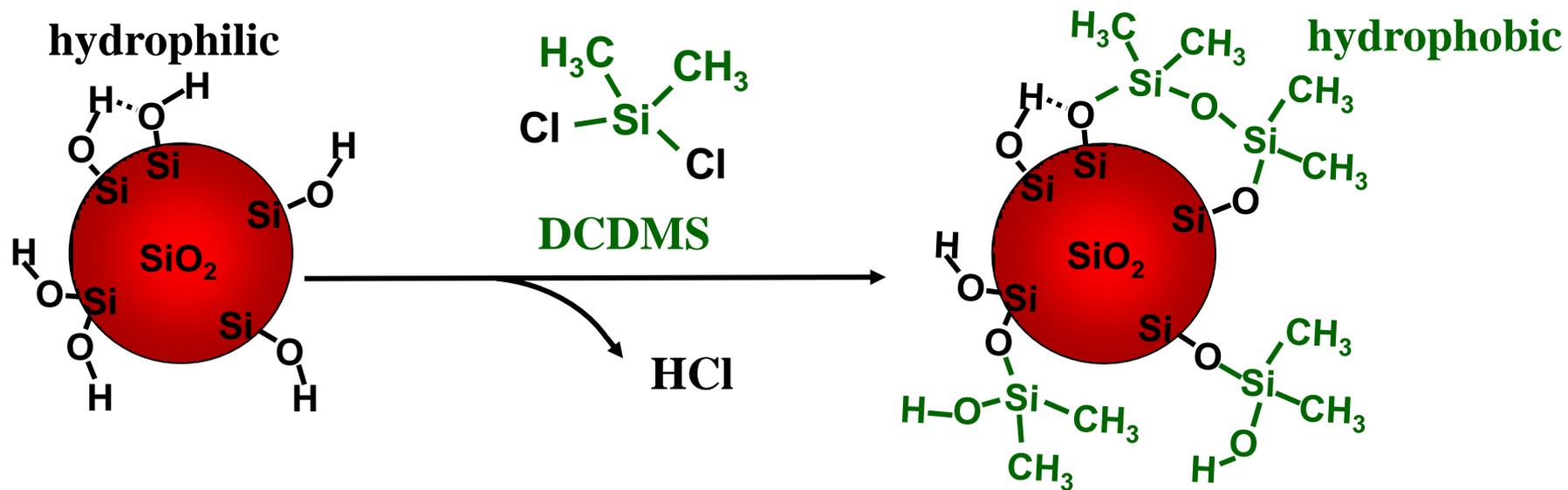


crude oil

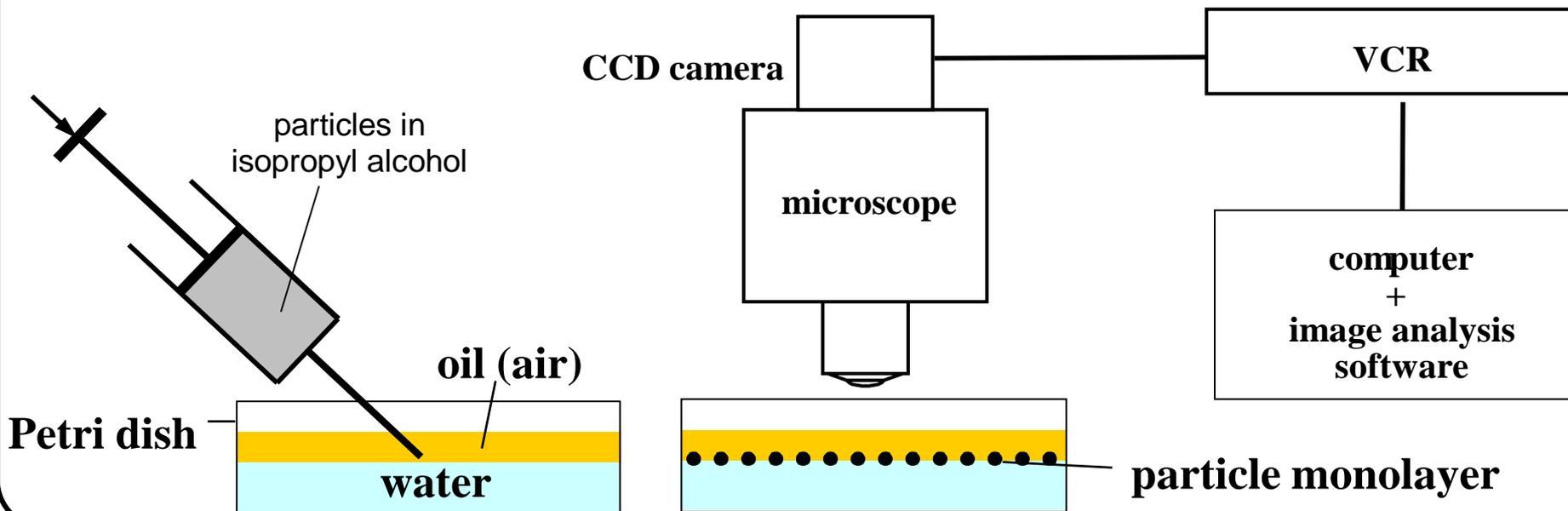


M

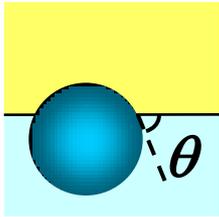
Surface modification of silica particles



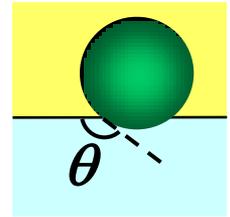
Formation of planar monolayers



octane-water interface



disordered monolayers



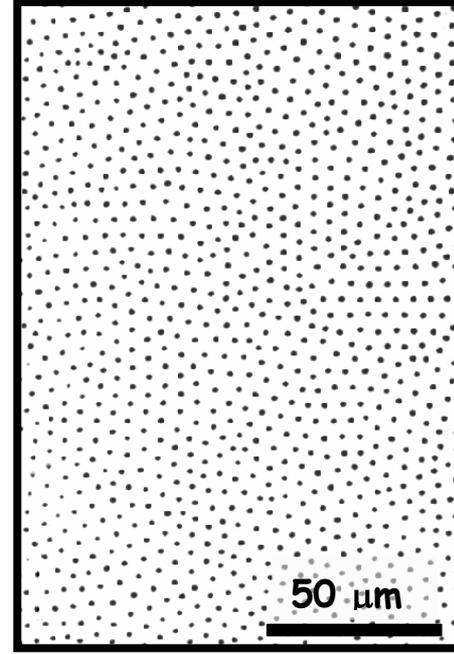
ordered monolayers



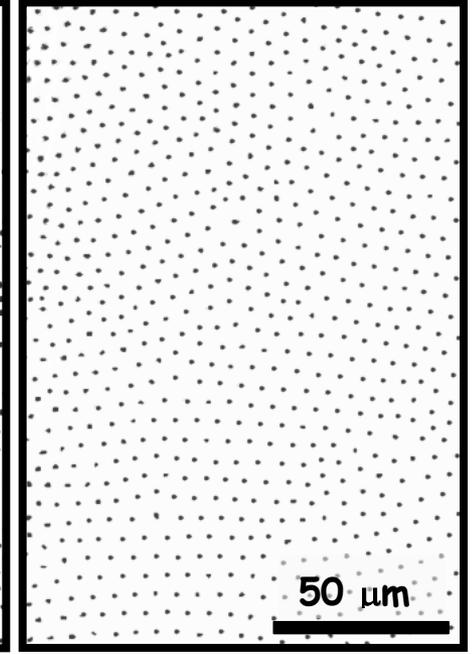
$\theta = 70^\circ$



$\theta = 115^\circ$



$\theta = 129^\circ$



$\theta = 150^\circ$

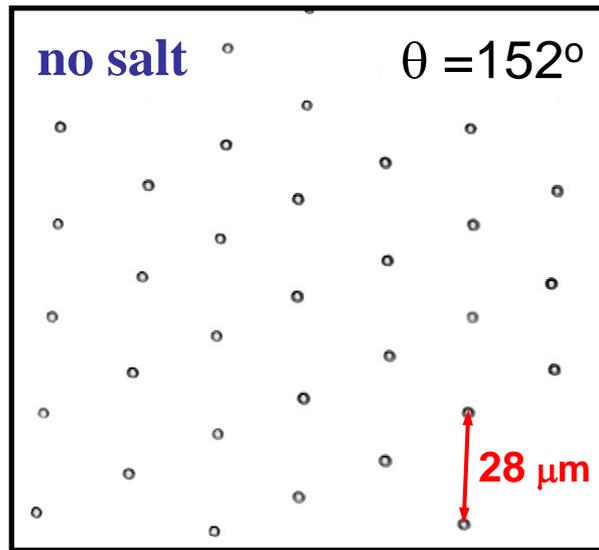
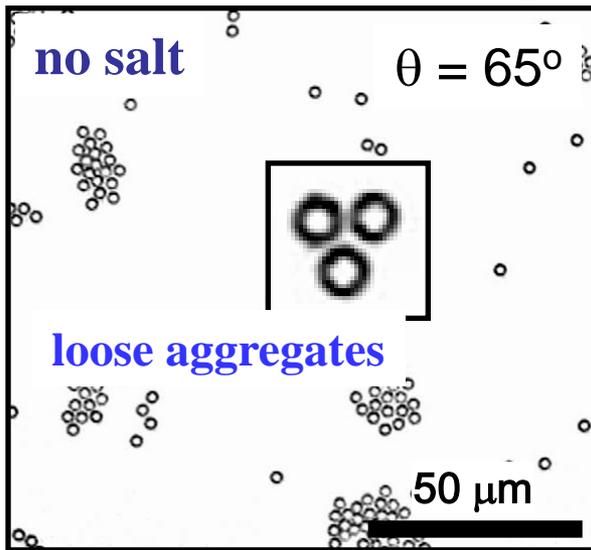
Planar Monolayers

3 μm silica particles at octane-water

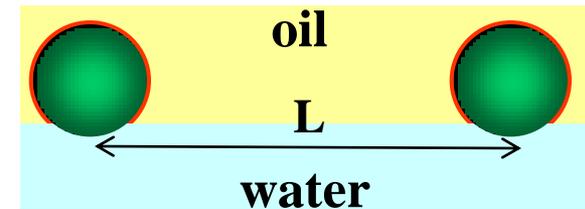
hydrophilic

pH = 5.7

hydrophobic

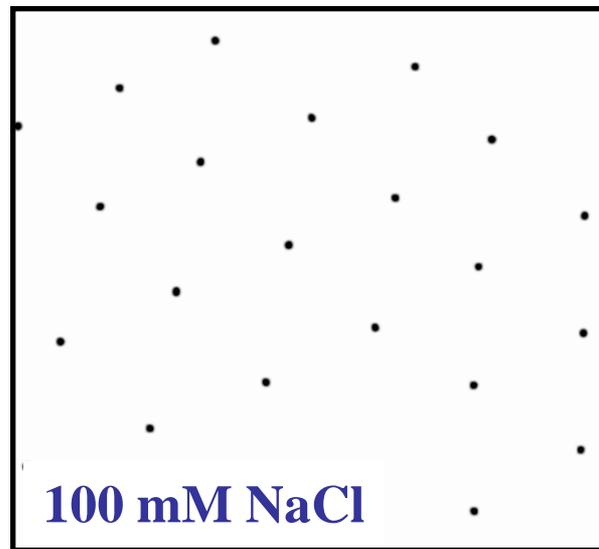
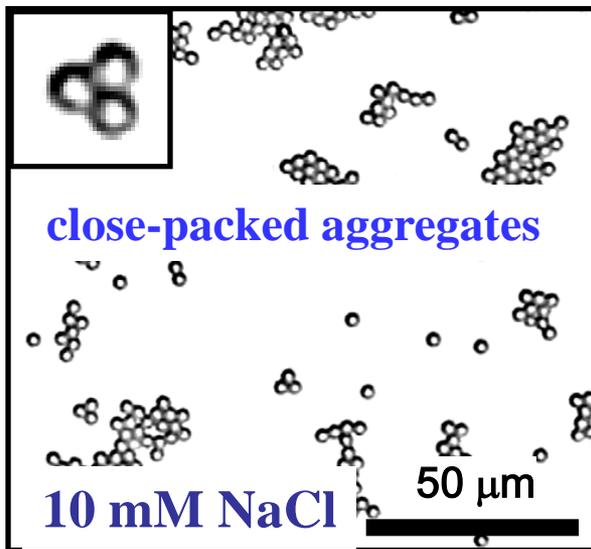


due to charges at particle-oil surface?



repulsion through water

long-range repulsion through oil



Optical tweezers:

Coulombic repulsive force $\propto L^{-4}$

Spencer U. Pickering, M.A., FRS (1858-1920)

Professor of Chemistry, Bedford College

Director of Woburn Experimental Fruit Farm

CuSO_4 (insecticide) + CaO (lime) \rightarrow ppt. basic CuSO_4

superior emulsifier to soap; “*pellicle around globules*”

J. Chem. Soc., **91**, 2001 (1907)

CXCVI - Emulsions

“...the subject had already been investigated by Walter Ramsden, but his work, unfortunately, did not come under the notice of the writer until that here described had been completed.”

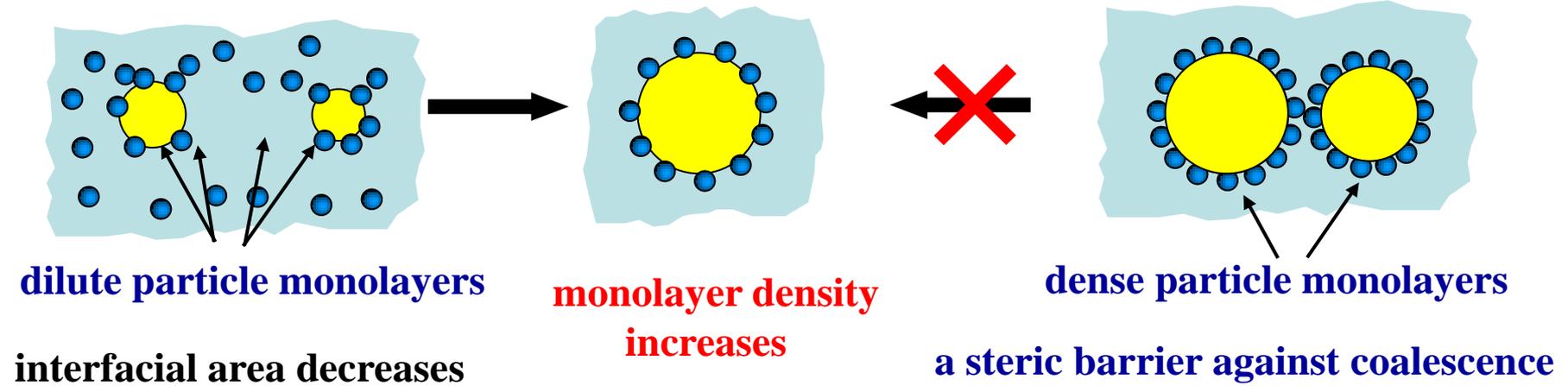


Proc. Roy. Soc., **72**, 156 (1903)



Particle-Stabilised Emulsions

Limited coalescence



w/o



1 cm

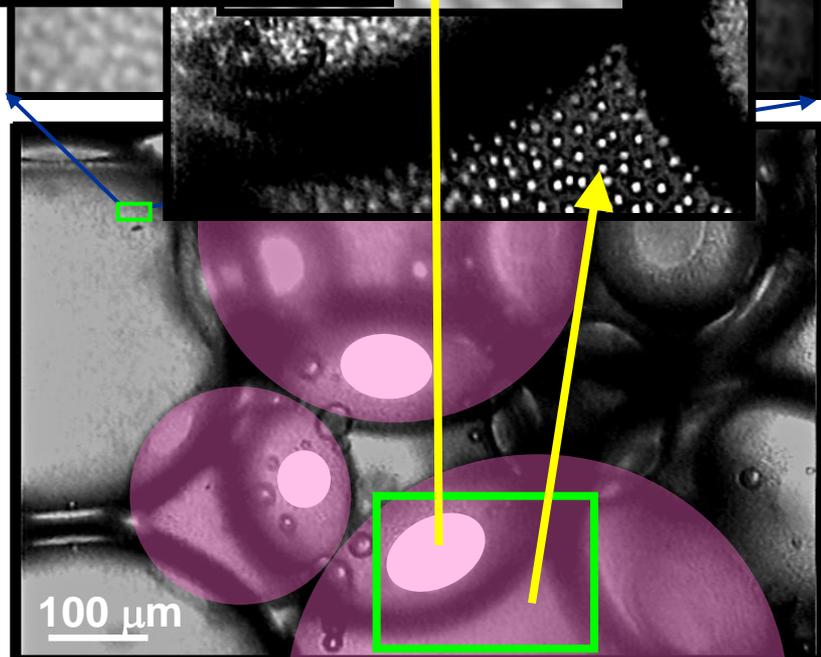
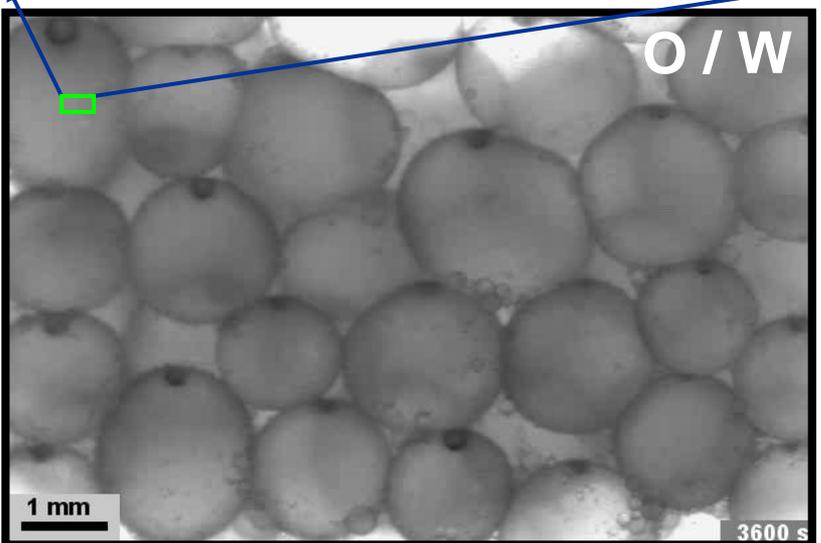
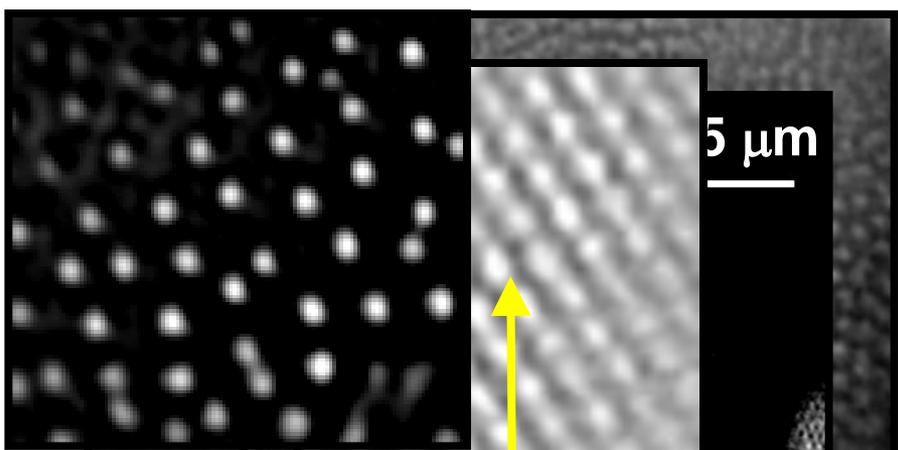
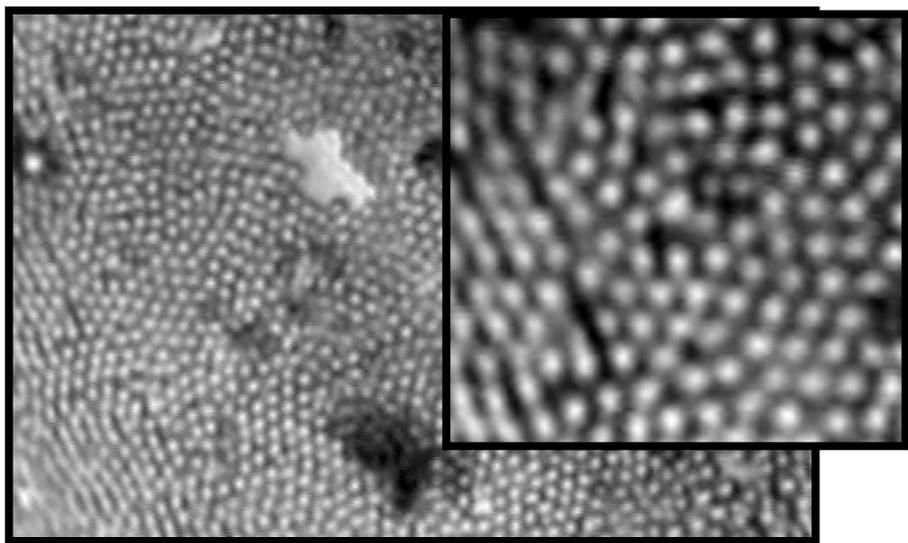
What is the limiting monolayer density needed to prevent coalescence?

Does it depend on particle hydrophobicity?

Simple Emulsions 3 μm silica particles; 1 wt.% in emulsion; octane:water = 1:1

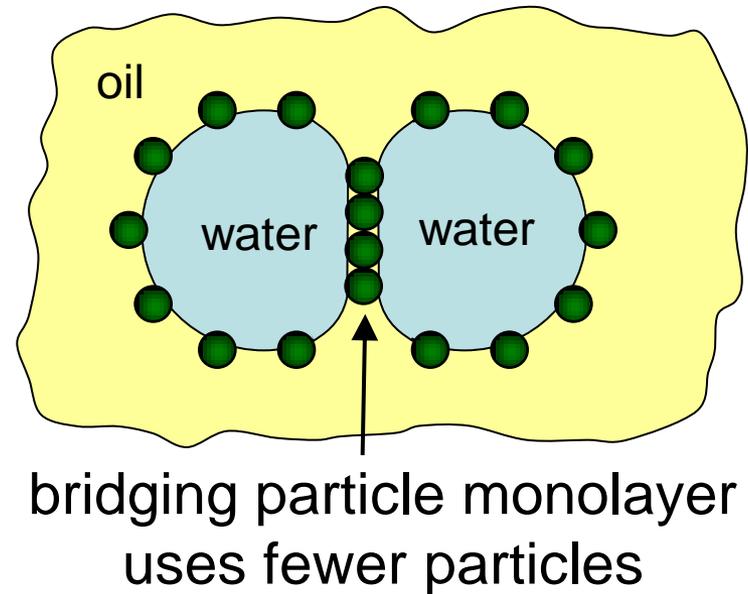
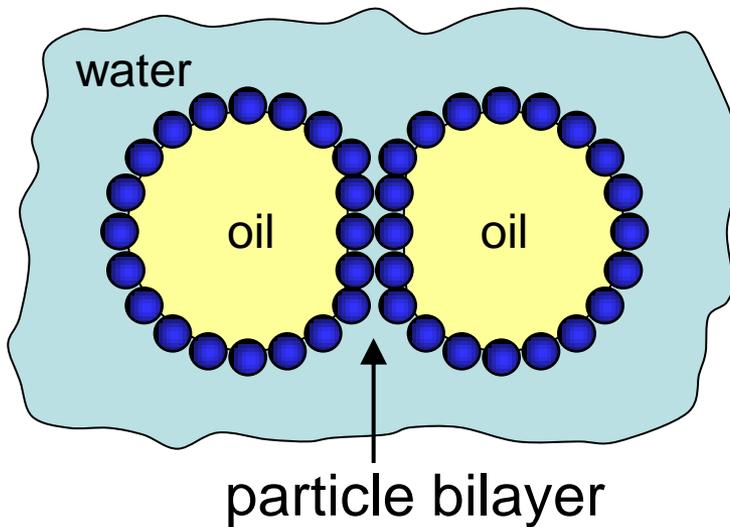
hydrophilic particles $\theta = 65^\circ$

hydrophobic particles $\theta = 152^\circ$



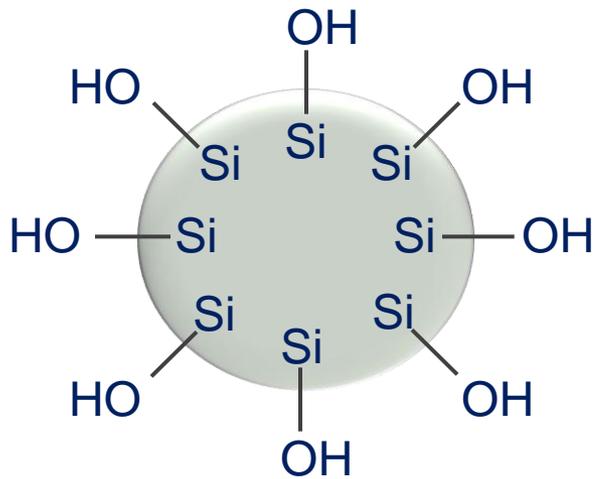
hydrophilic particles $\theta = 65^\circ$

hydrophobic particles $\theta = 152^\circ$

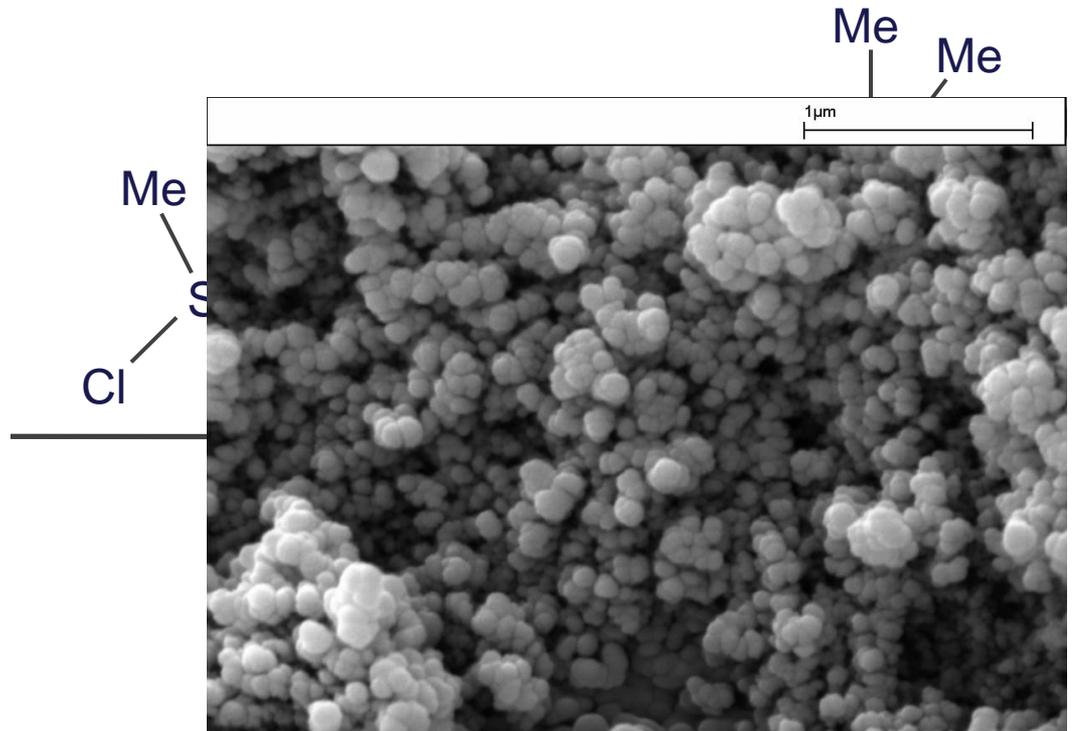


EMULSION INVERSION

- Fumed silica nanoparticles
- 20-30 nm primary particle diameter



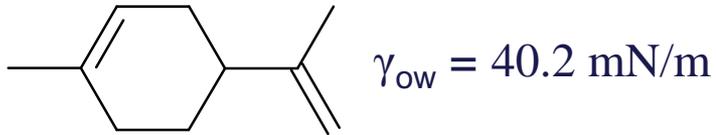
100% SiOH, hydrophilic



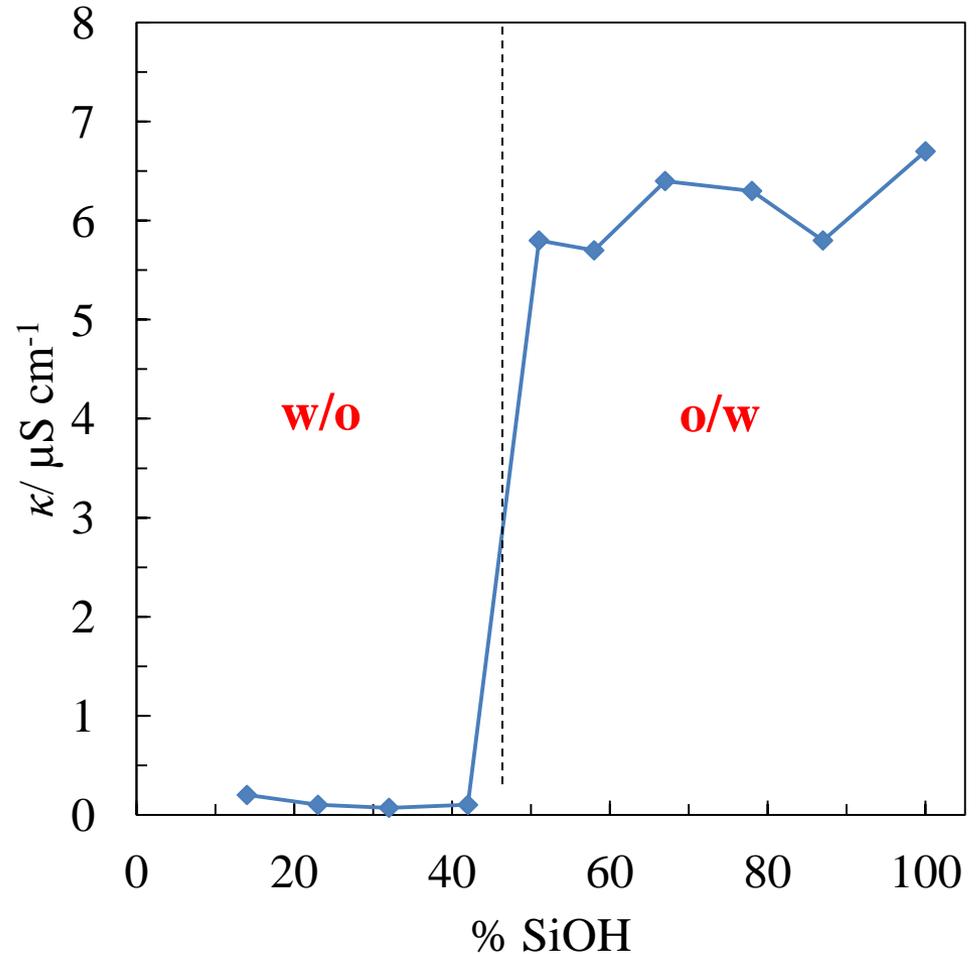
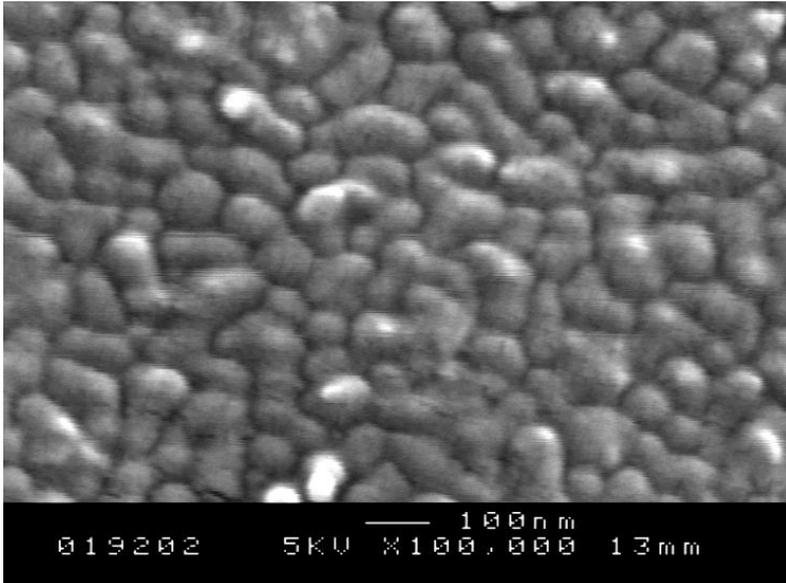
< 100% SiOH, more hydrophobic

INFLUENCE OF PARTICLE WETTABILITY

- **Limonene oil**



- **0.1 wt.% particles**
- $\phi_w = 0.5$

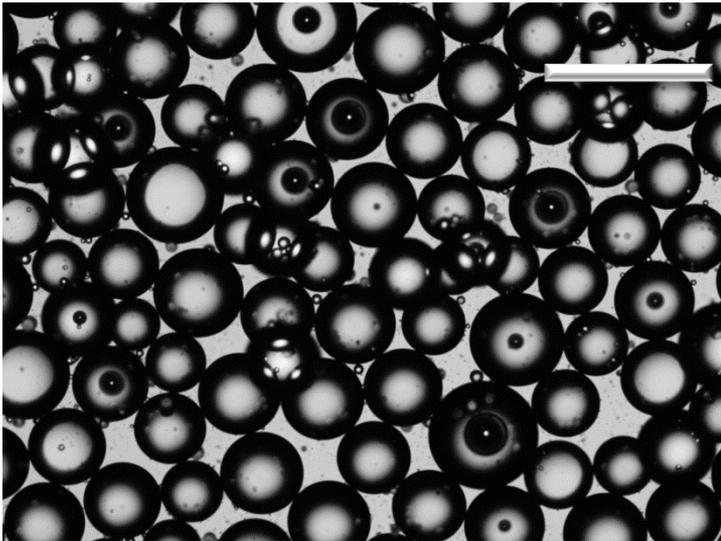
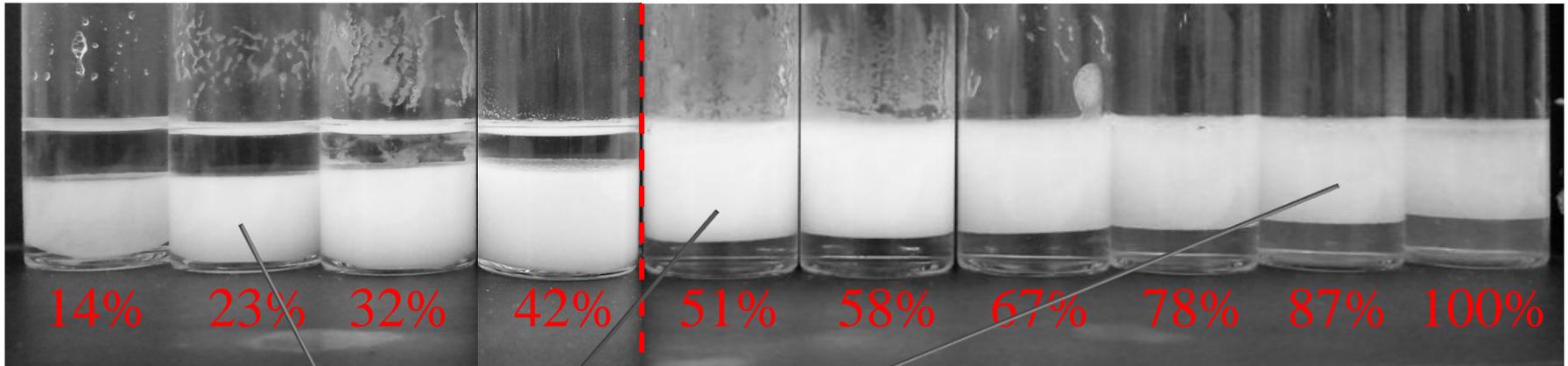


- **Phase inversion occurs at 47% SiOH**

TRANSITIONAL INVERSION OF OIL-WATER SYSTEM

w/o

o/w

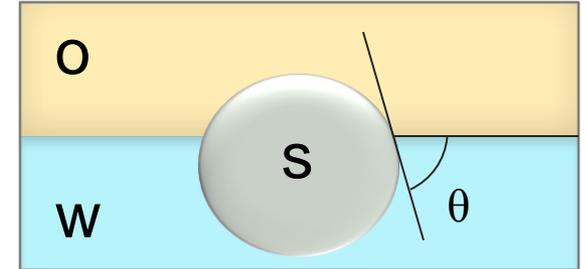


- Stability is greatest at phase inversion
- Drop size is smallest at phase inversion

Scale bar = 200 μm

THEORY: CALCULATING CONTACT ANGLE

$$\cos\theta_{ow} = \frac{\gamma_{so} - \gamma_{sw}}{\gamma_{ow}} \quad \text{vs. \% SiOH}$$



(a) γ_{ow} : by experiment

limonene 40.2, benzyl acetate 18.4 mN m⁻¹

(b) γ_{sw} : Owens & Wendt, *J. Appl. Polym. Sci.*, **13**, 1741 (1969).

$$\gamma_s = \gamma_s^d + \gamma_s^p \quad \text{dispersion \& polar}$$

SOLID-WATER INTERFACIAL ENERGY

$$\gamma_{sw} = \gamma_s + \gamma_w - 2\sqrt{\gamma_s^d \gamma_w^d} - 2\sqrt{\gamma_s^p \gamma_w^p}$$

100% SiOH $\gamma_s^d = 42.0 \text{ mN m}^{-1}$; $\gamma_s^p = 34.0 \text{ mN m}^{-1}$

0% SiOH $\gamma_s^d = 22.0 \text{ mN m}^{-1}$; $\gamma_s^p = 0.9 \text{ mN m}^{-1}$

(c) γ_{so} : SOLID-OIL INTERFACIAL ENERGY

$$\gamma_{so} = \gamma_s + \gamma_o - 2\sqrt{\gamma_s^d \gamma_o^d} - 2\sqrt{\gamma_s^p \gamma_o^p}$$

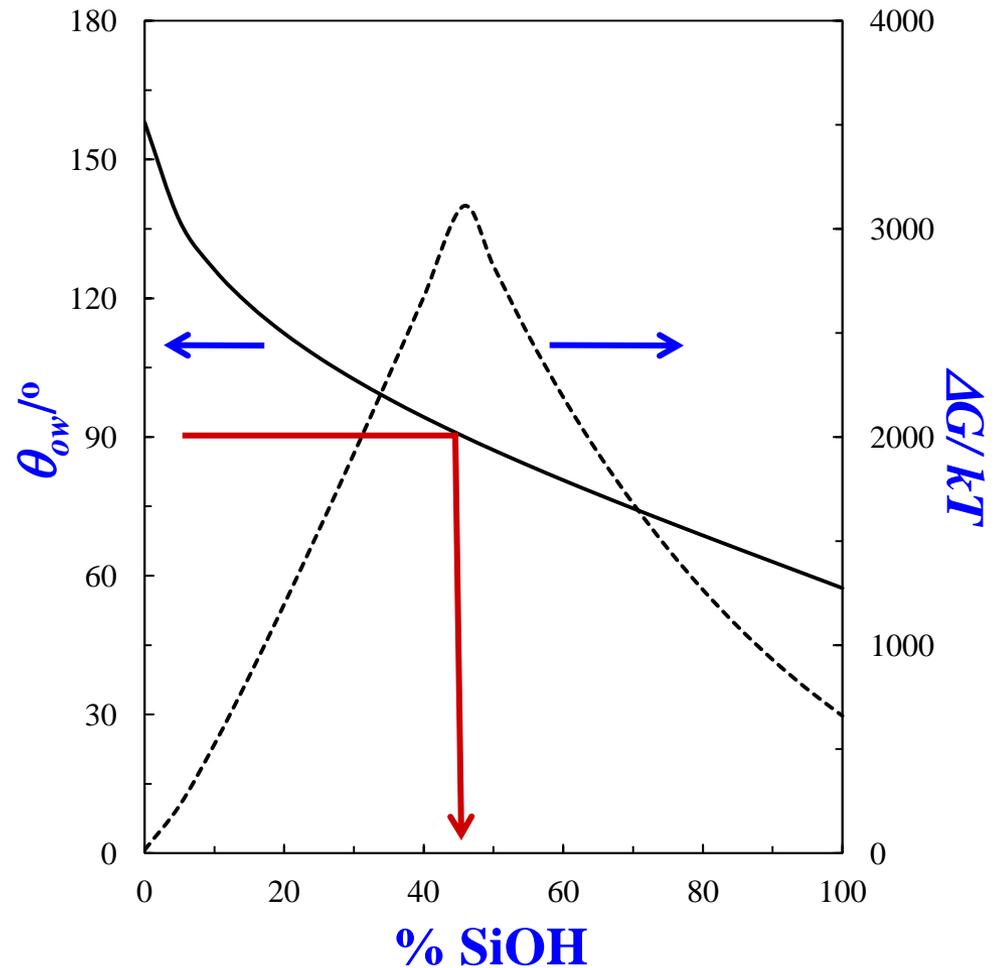
limonene $\gamma_o^d = 28.2 \text{ mN m}^{-1}$ and $\gamma_o^p = 0.6 \text{ mN m}^{-1}$

benzyl acetate $\gamma_o^d = 29.6 \text{ mN m}^{-1}$ and $\gamma_o^p = 8.3 \text{ mN m}^{-1}$

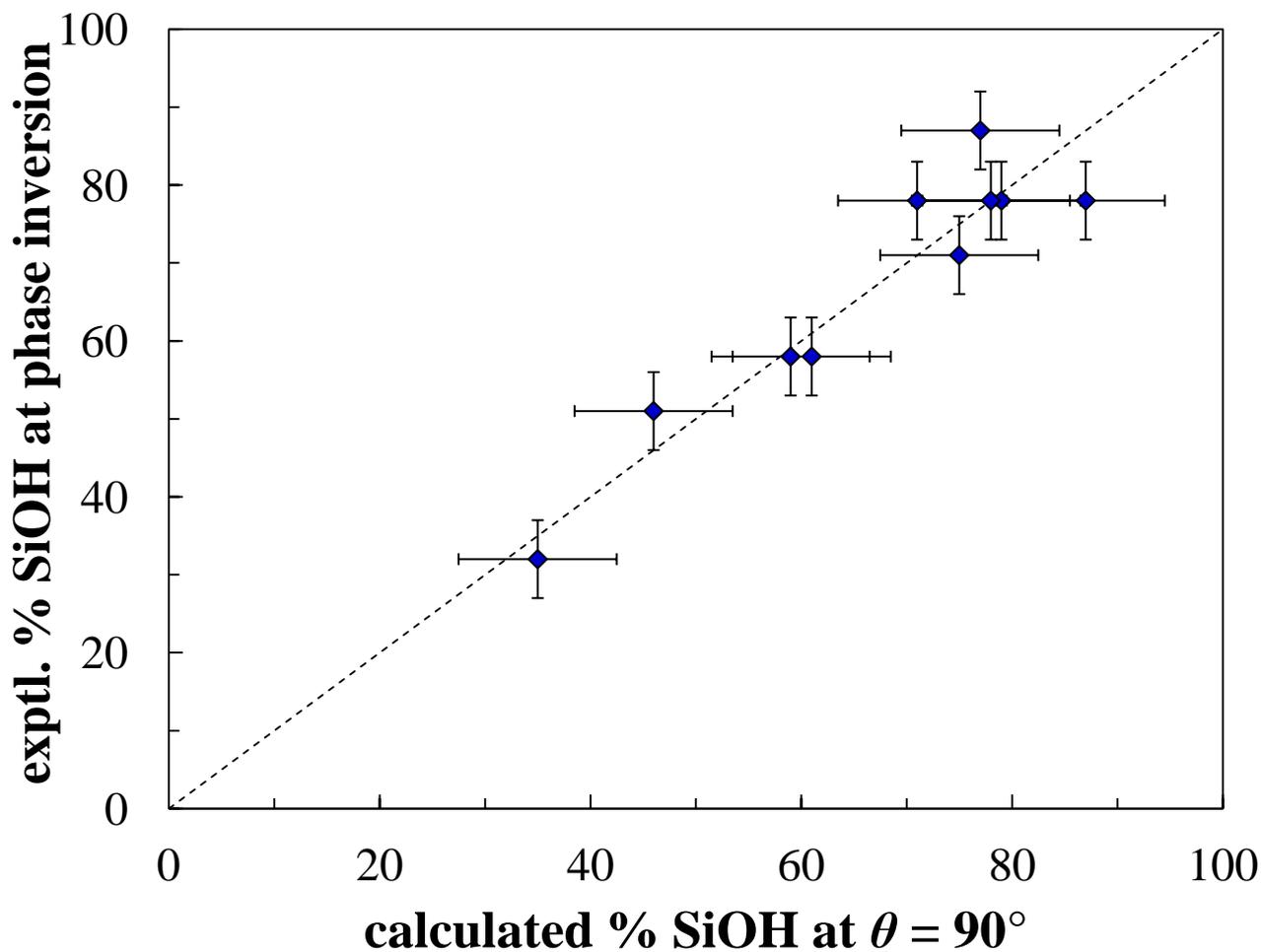
CALCULATED θ_{ow} FOR LIMONENE

Calculated θ_{ow} and ΔG as a function of % SiOH:

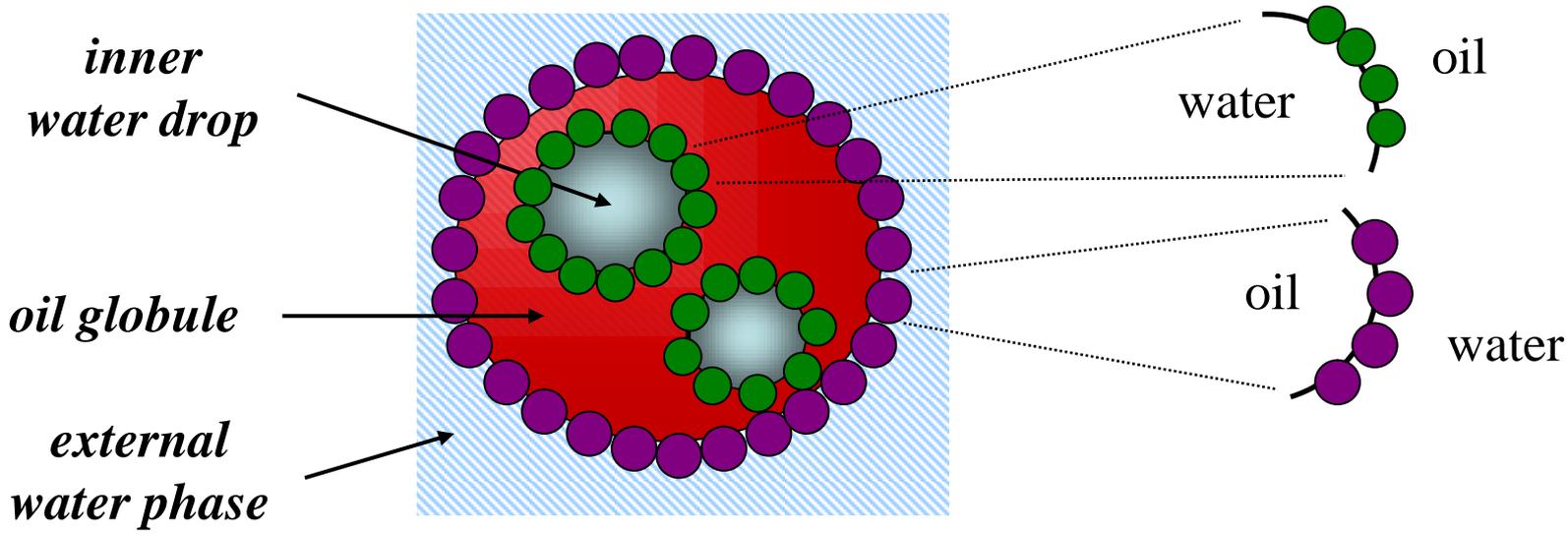
- Predict phase inversion at 46% SiOH ($\theta_{ow} = 90^\circ$)
- Predict stable emulsions for 14 to 100% SiOH



SUMMARY FOR OILS OF DIFFERENT POLARITY



MULTIPLE EMULSIONS



Drugs, enzymes...

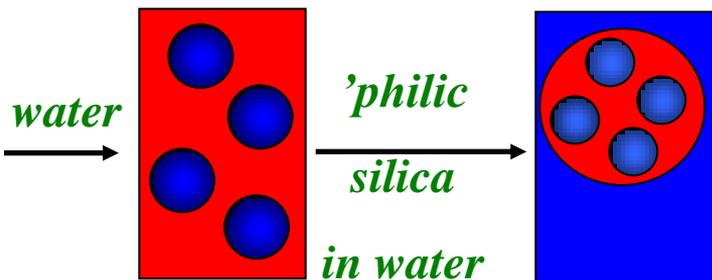
Major advantage

} particles stay at interfaces
no mixing to break the emulsion

W/O/W

O/W/O

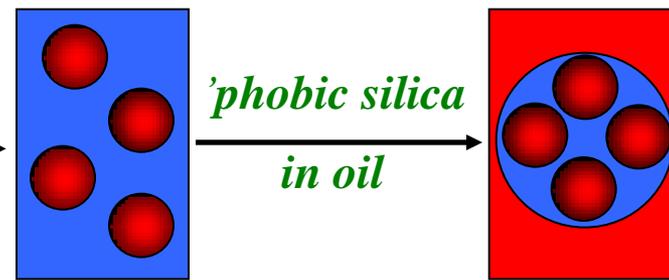
'phobic
silica
in oil



water-in-oil

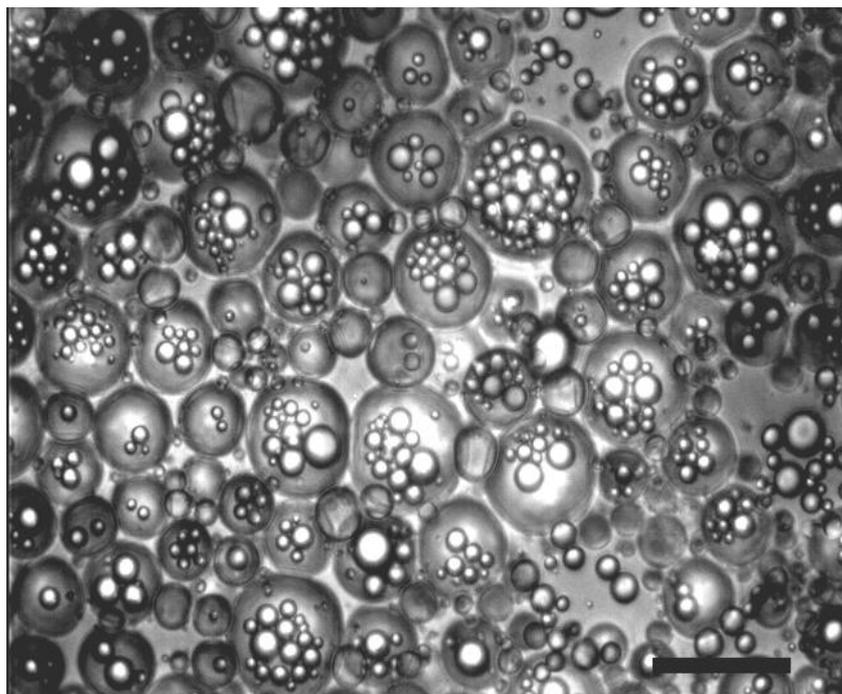
w-in-o-in-w

'philic
silica
in water



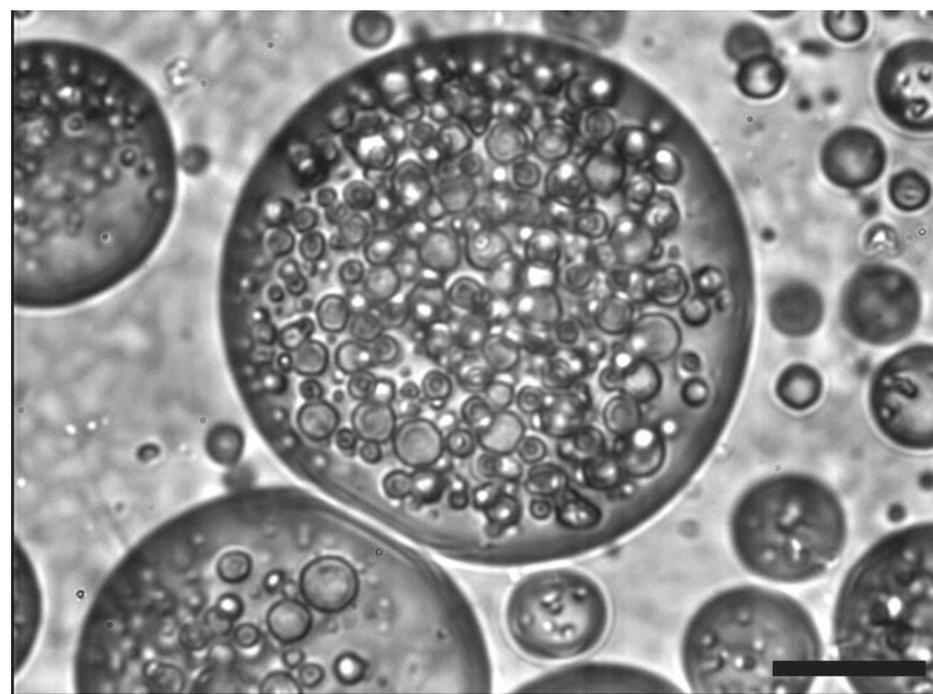
oil-in-water

o-in-w-in-o



triglyceride

50 μm



toluene

20 μm

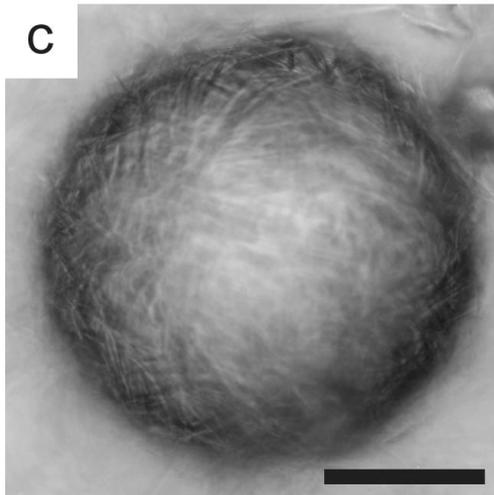
Completely stable for 8 years!

PARTICLE-STABILISED AQUEOUS FOAMS

(a) J.C. Wilson, Ph.D. thesis, 1980
polystyrene latex particles $> 2 \mu\text{m}$

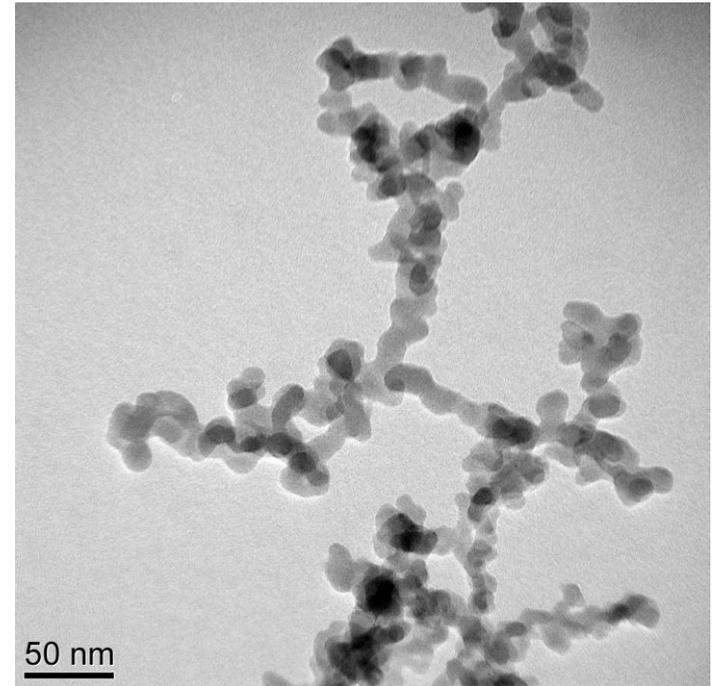
(b) Alargova *et al.*, 2004

‘hairy’ bubbles with $25 \times 0.5 \mu\text{m}$ rods



$50 \mu\text{m}$

fumed nano-silica
treated with DCDMS
 $d \sim 30 \text{ nm}$



50 nm

Effect on foaming of:

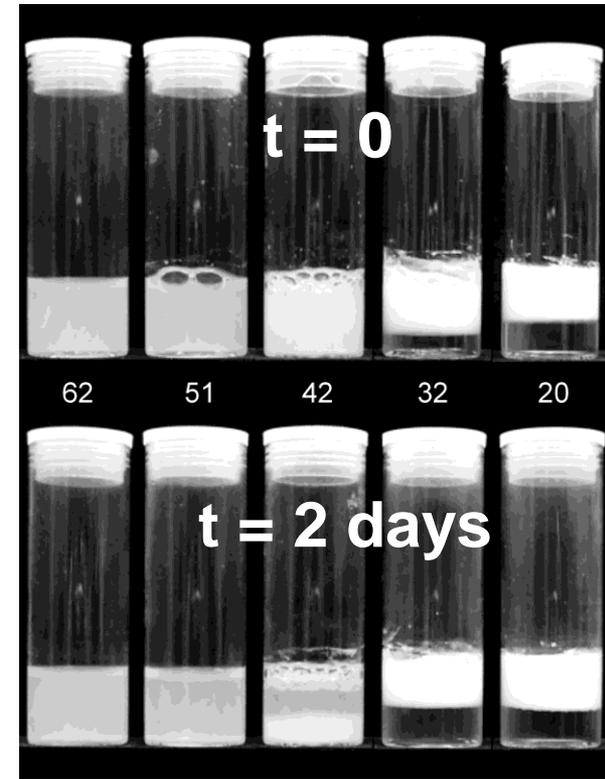
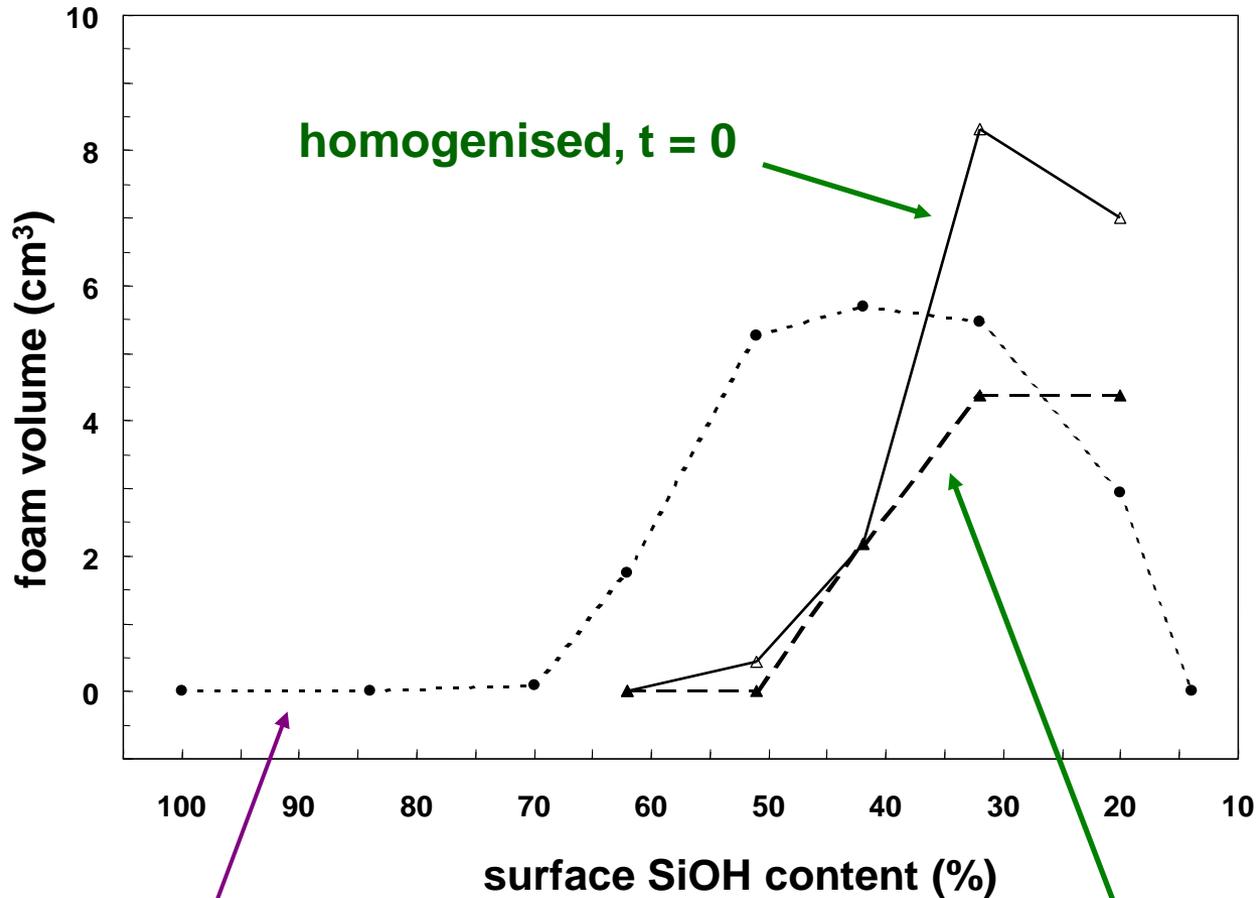
Particle hydrophobicity-vary % SiOH

Electrolyte concentration-vary [NaCl]

Silica-stabilised foams: no salt

Powder: on water surface or dispersed in water (using ethanol if necessary)

Foams of 1 wt.% made by hand-shaking or using rotor-stator mixer (7 cm³)



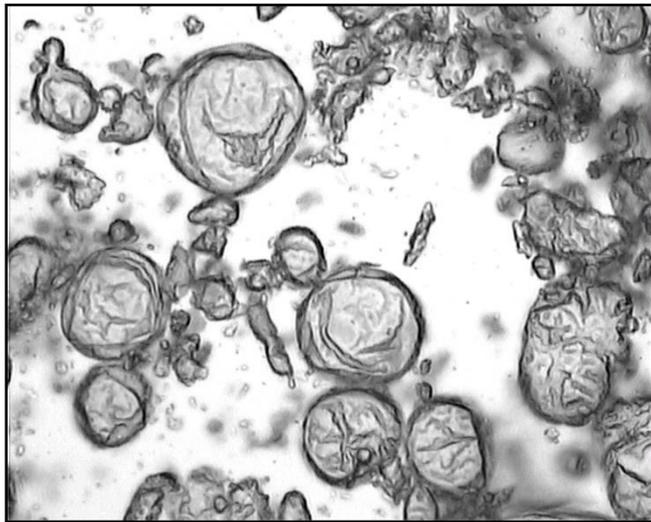
more hydrophobic →

hand-shaken, t = 0, 2 hr

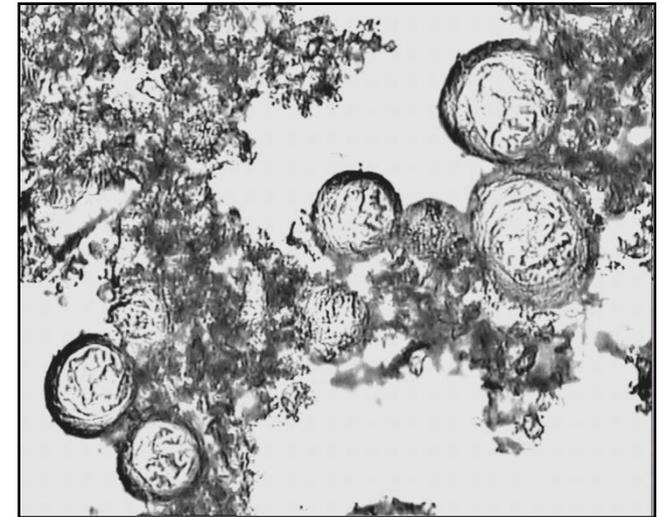
homogenised, t = 2 days

Influence of salt addition on foams

0 M

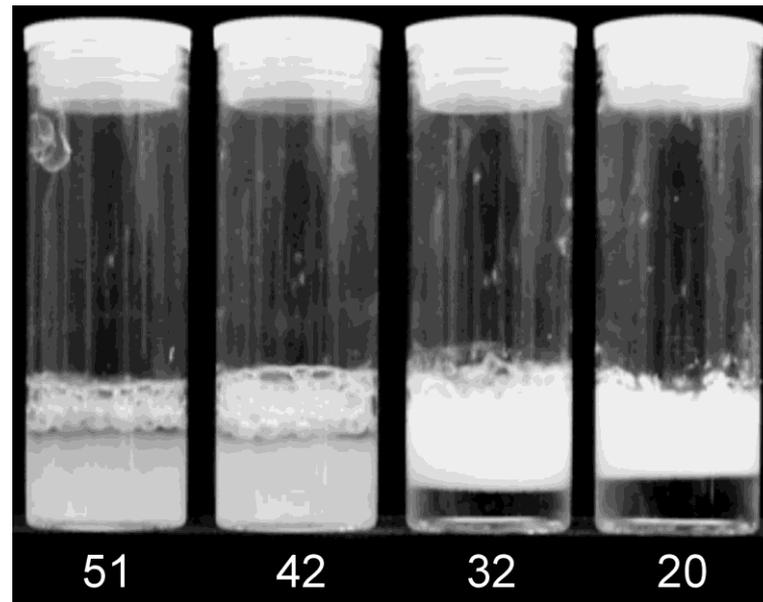
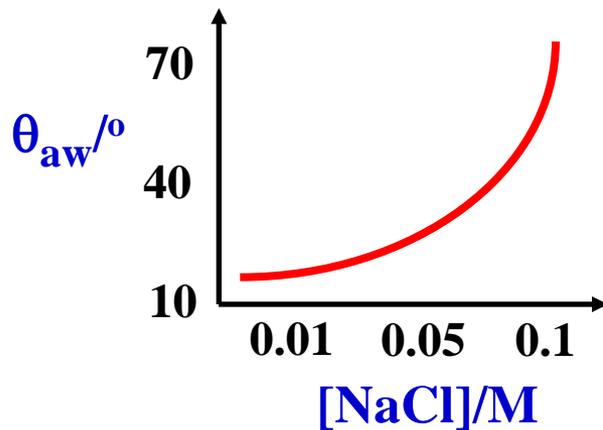


8 mM NaCl



50 μm

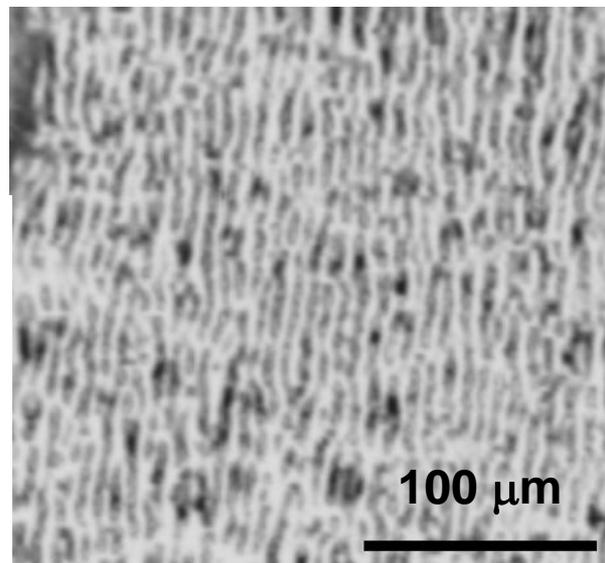
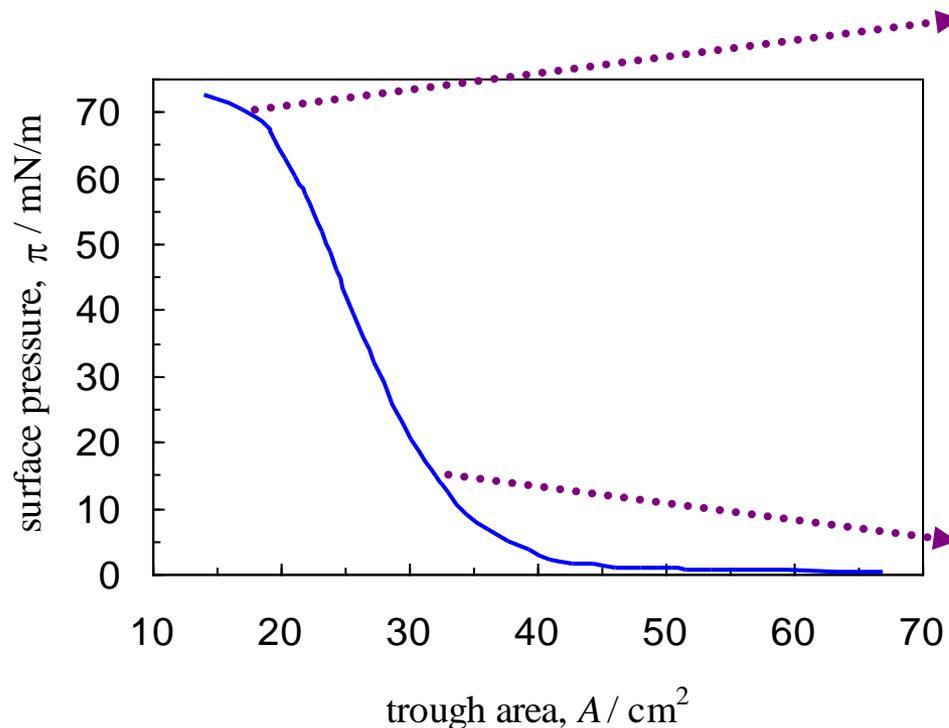
Reducing surface charge
increases hydrophobicity



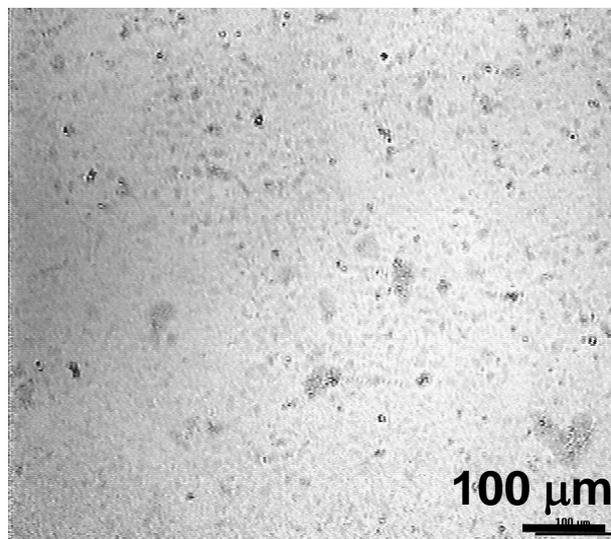
% SiOH

Planar monolayers at air-water surface

Fumed silica, 32 % SiOH spread from chloroform

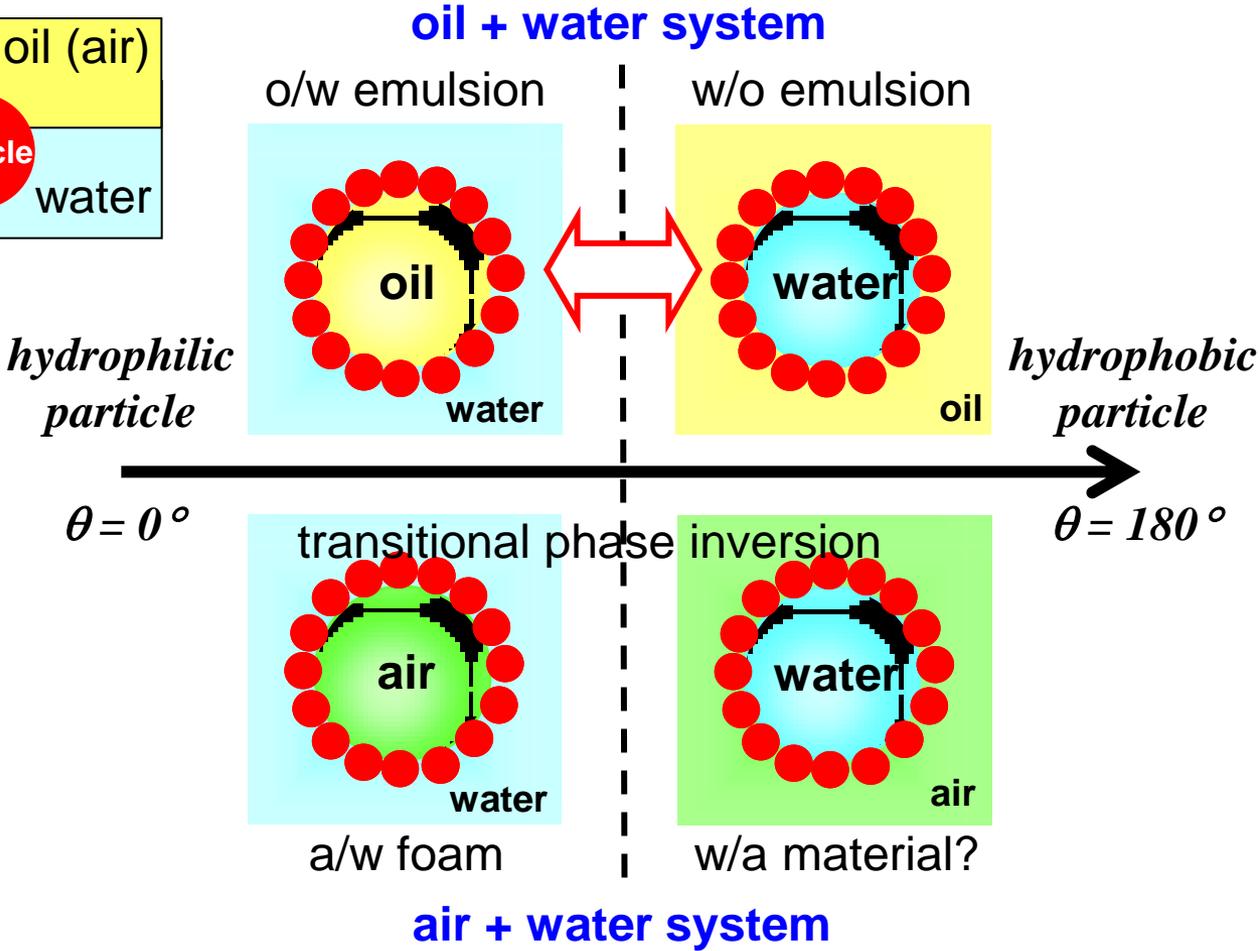
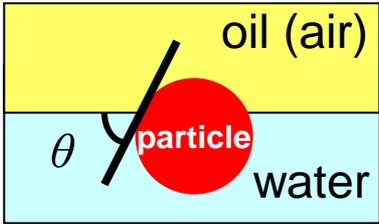


$\pi = 70 \text{ mN/m}$
ripples from
folding



$\pi = 13 \text{ mN/m}$
disordered
particle
aggregates

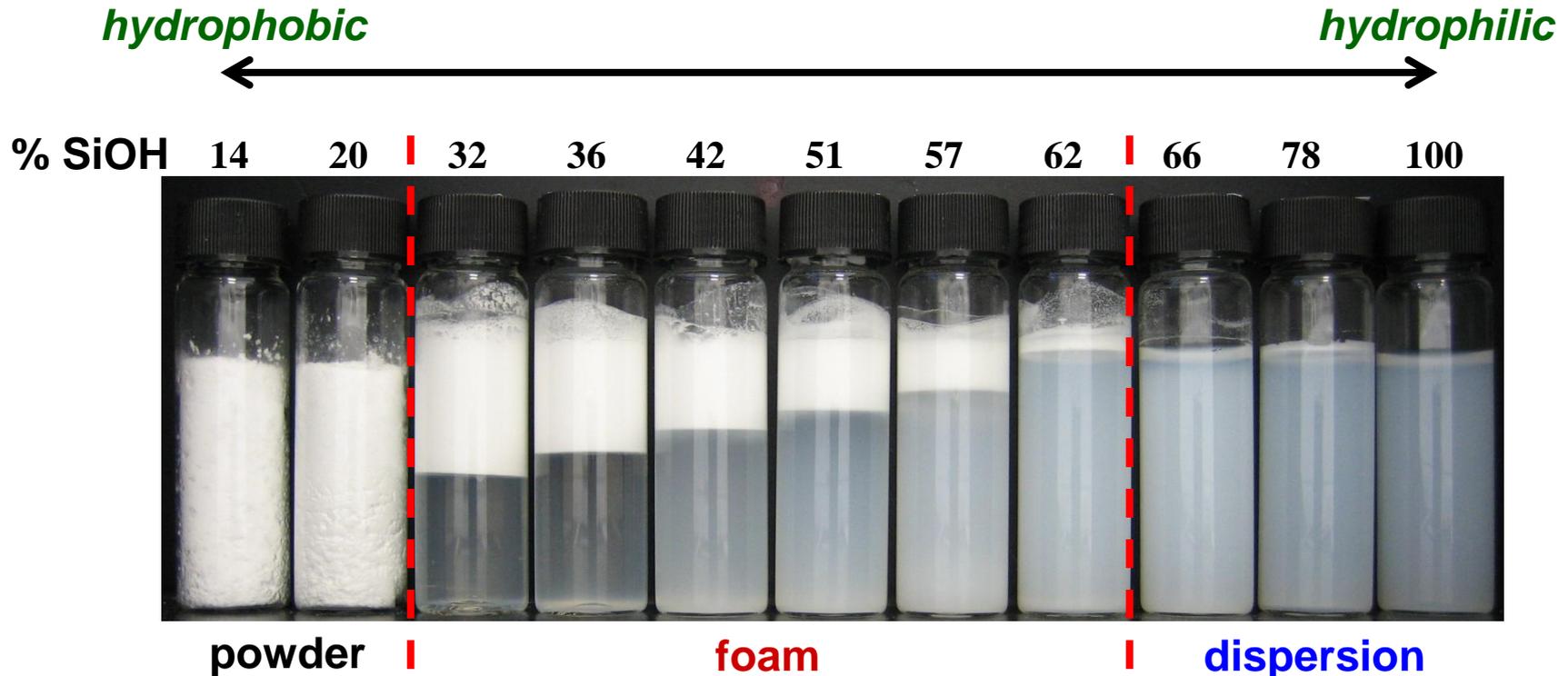
EXAMPLES OF PARTICLE-STABILISED DISPERSED SYSTEMS



What is the w/a material and how can we phase invert the system?

TRANSITIONAL INVERSION OF AIR-WATER SYSTEM

$\phi_w = 0.056$ (95 mL water/1700 mL total vol.)
2 wt.% silica particles (relative to water)
2 weeks after mixing and aeration

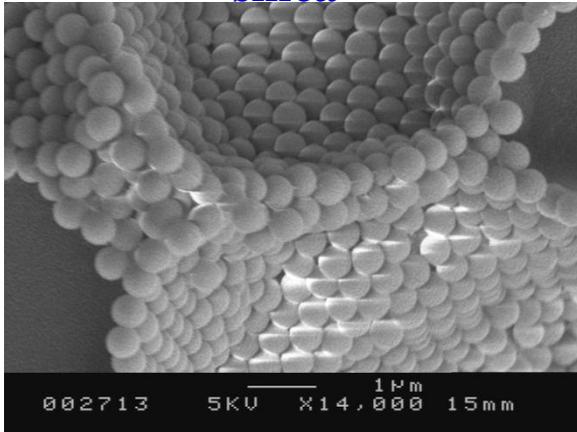


Inversion of the curvature of the air-water surface is induced by changing the particle hydrophobicity

Air-in-water foam



partially hydrophobic
silica



phase
inversion

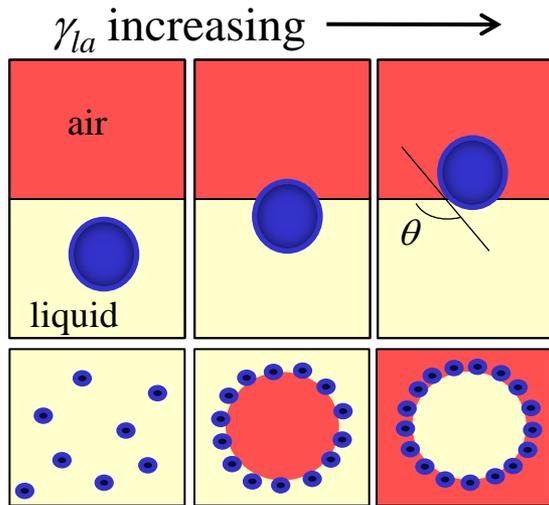
Water-in-air powder

(5 g particles + 95 g water + air)

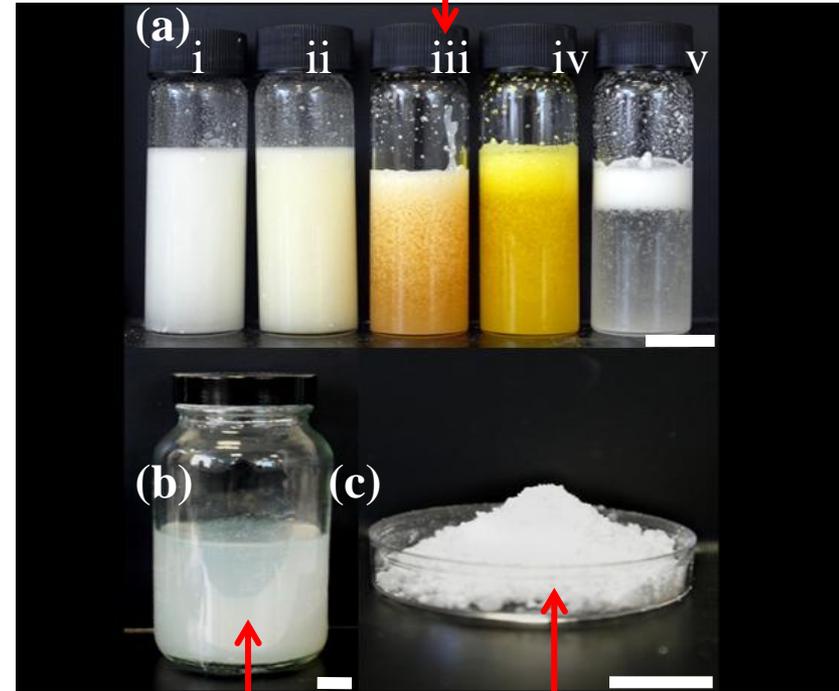


very hydrophobic silica

PARTICLE-STABILISED OIL FOAMS



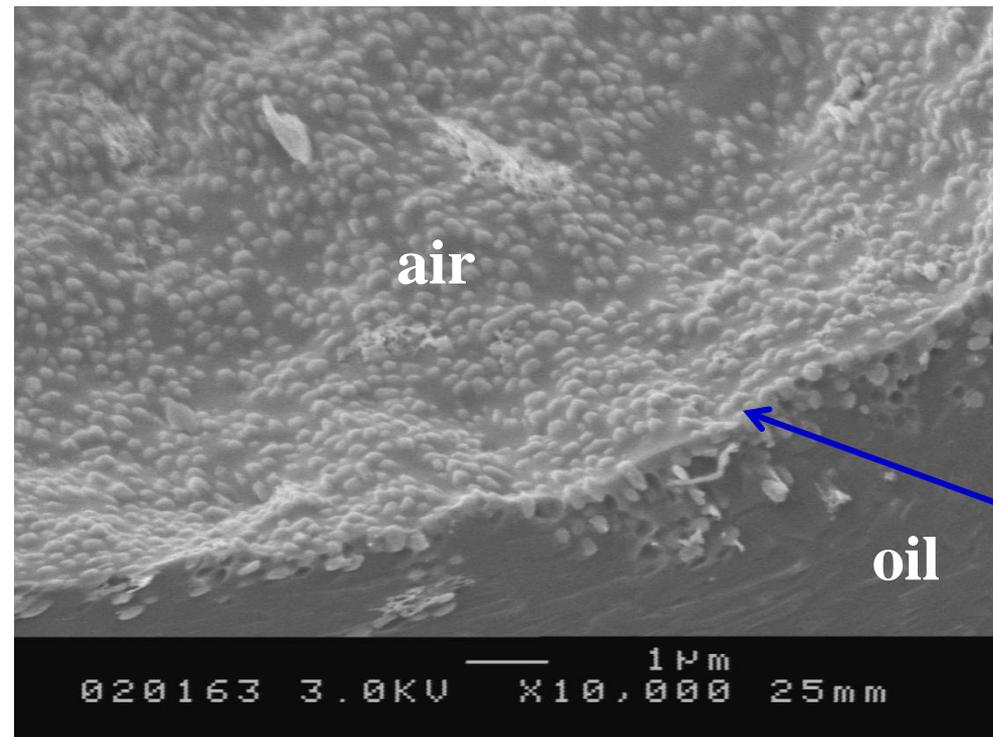
sunflower oil, eugenol, benzyl acetate ..



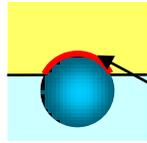
hexane

glycerol

low energy
fluoro- particles



Summary

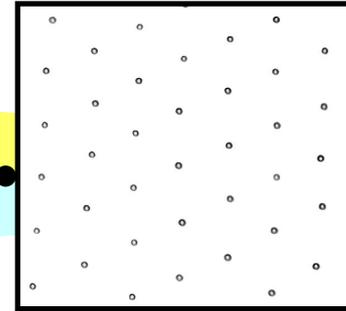
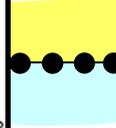
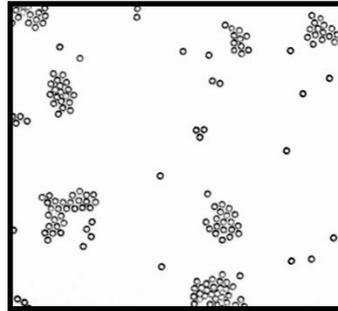


Hydrophilic particles

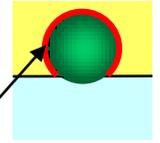
negligible charge

weak repulsion
through the water

behave very differently at planar oil-water interface



Hydrophobic particles

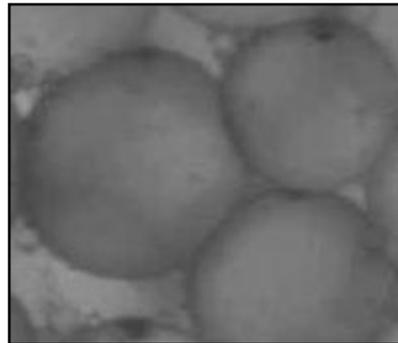
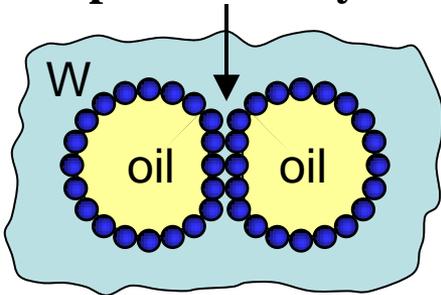


significant charge

strong repulsion
through the oil

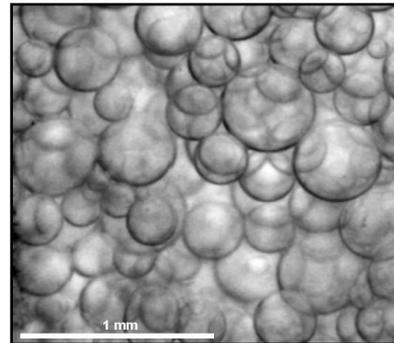
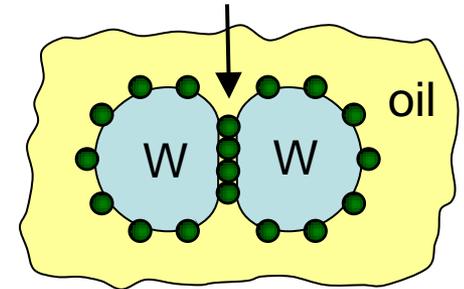
O/W emulsions

particle bilayer

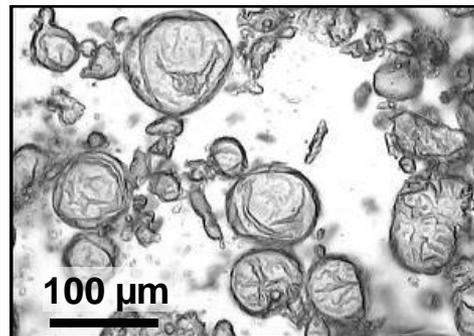


W/O emulsions

bridging particle monolayer



**Aqueous & Oil foams
with particles**



ACKNOWLEDGEMENTS



S.O. Lumsdon



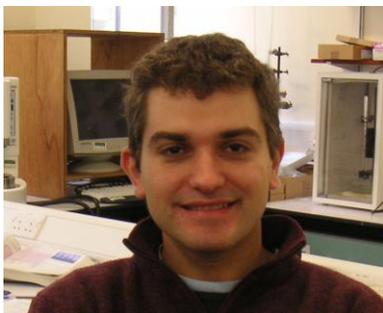
C.P. Whitby



A.K.F. Dyab



T.S. Horozov



J.A. Rodrigues



A. Desforges



R. Murakami



J. Philip



T.J. Lees



D.A. Braz



Z-G. Cui



B.L. Holt





NATURALLY OCCURRING PARTICLES

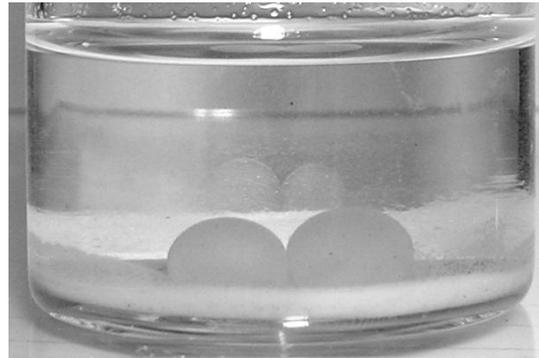
Spores from Club moss - *Lycopodium clavatum*

Pyrotechnics, herbal remedies:

diarrhea, dysentery, constipation, eczema!

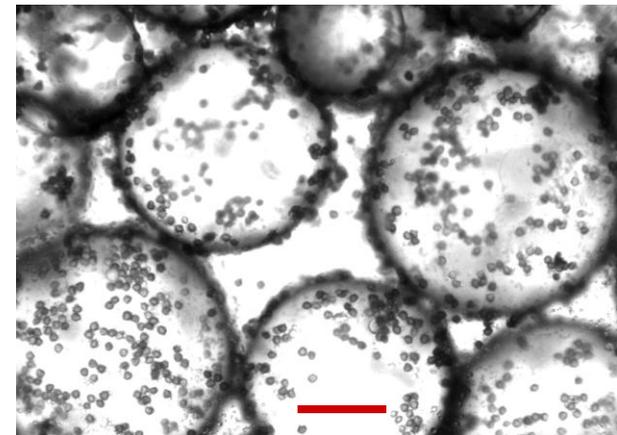


2 water drops in oil

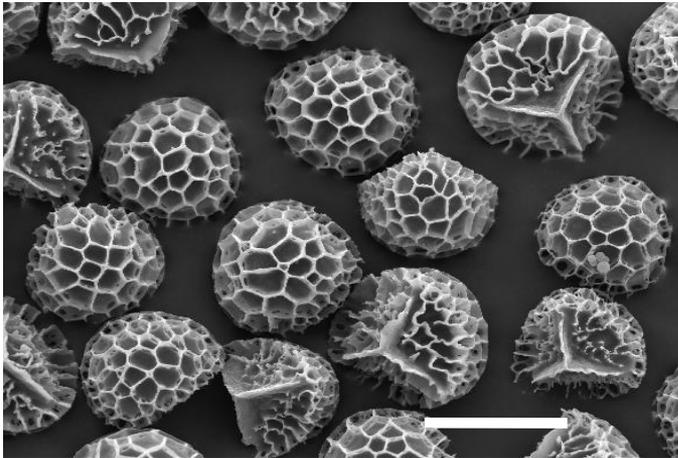


1 cm

o/w emulsion



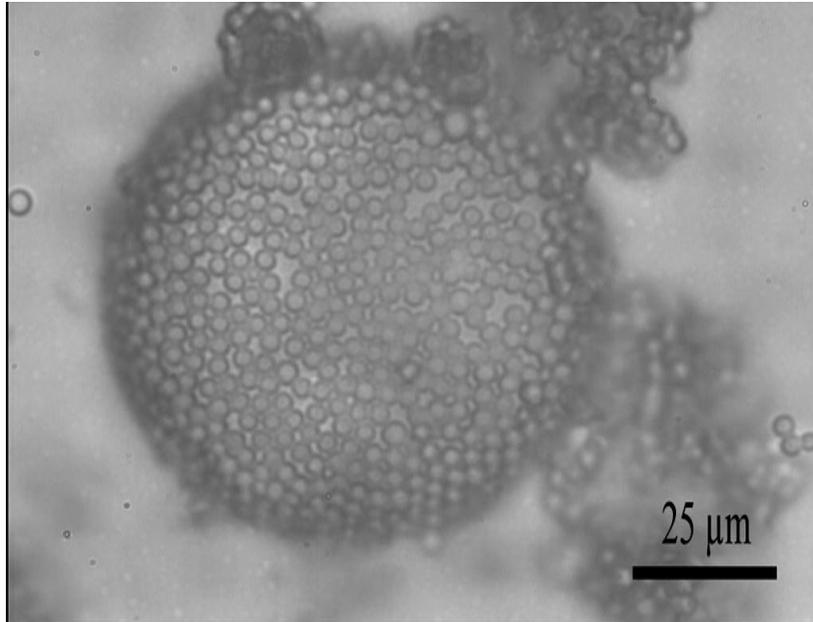
200 μ m



30 μ m

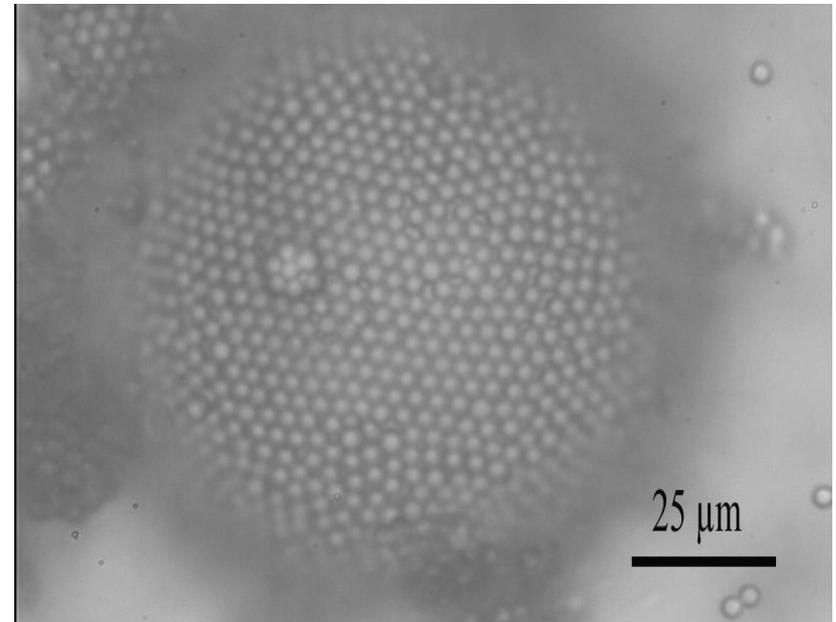
INTERFACIAL ARRANGEMENT OF PARTICLES

w/o emulsion at pH 6.5



disordered, partially covered monolayer
- particles flocculated in bulk

o/w emulsion at pH 10.1



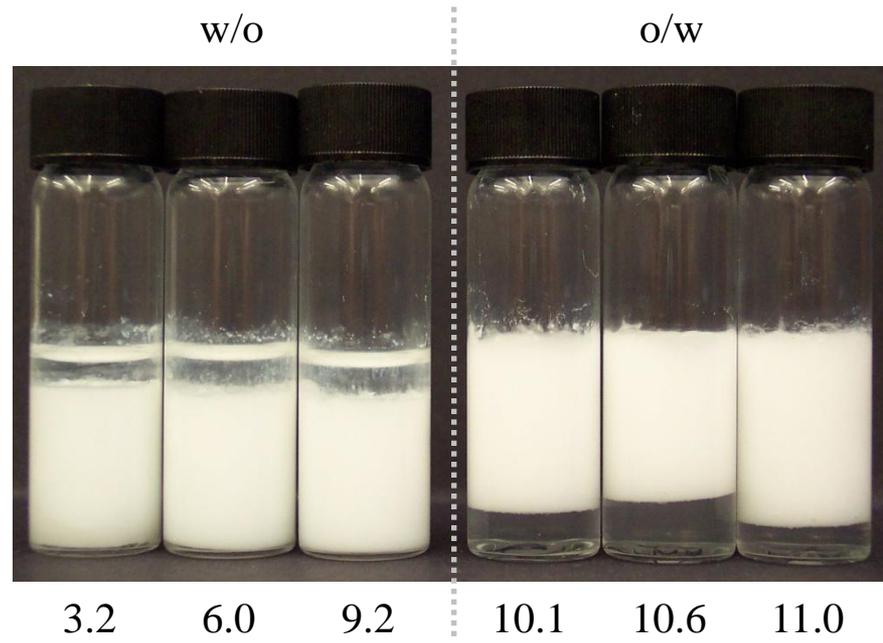
hexagonally, close packed monolayer
- particles discrete in bulk

Emulsion appearance after 1 year

hexadecane + water (1:1): 1 wt.% of $d = 200$ nm particles

No coalescence!

sedimentation →



← creaming

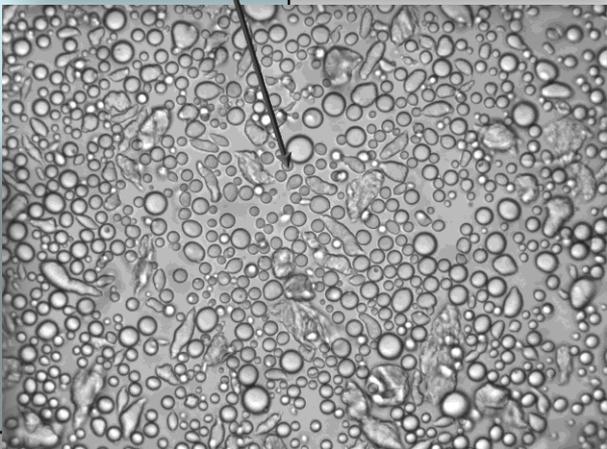
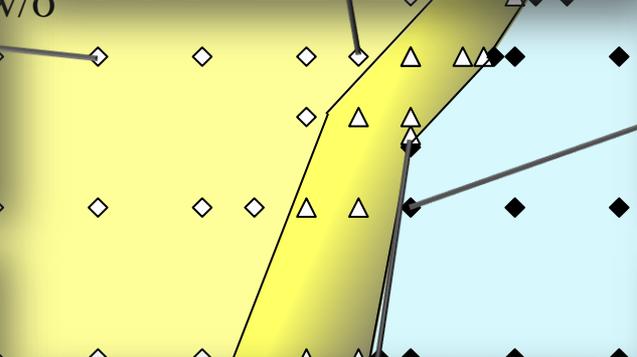
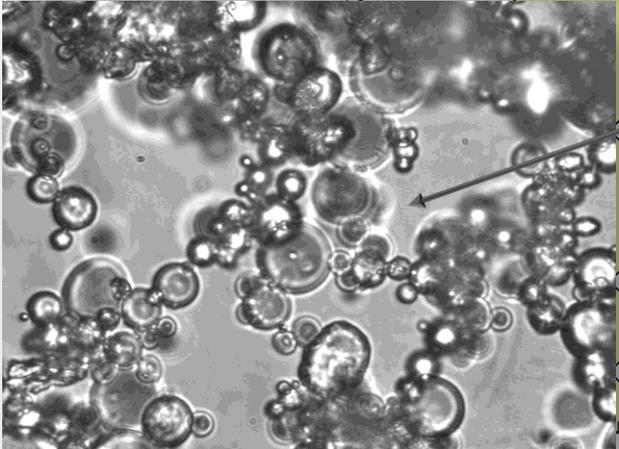
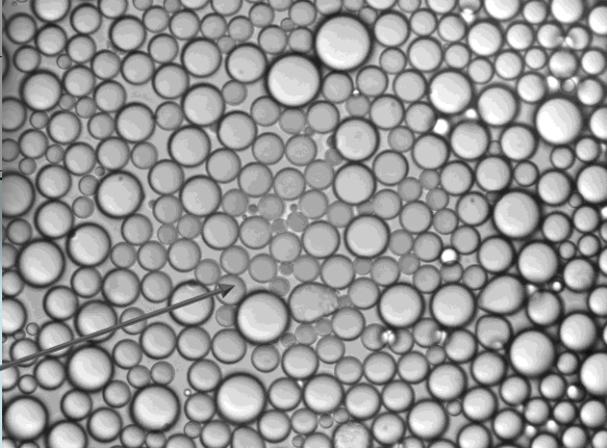
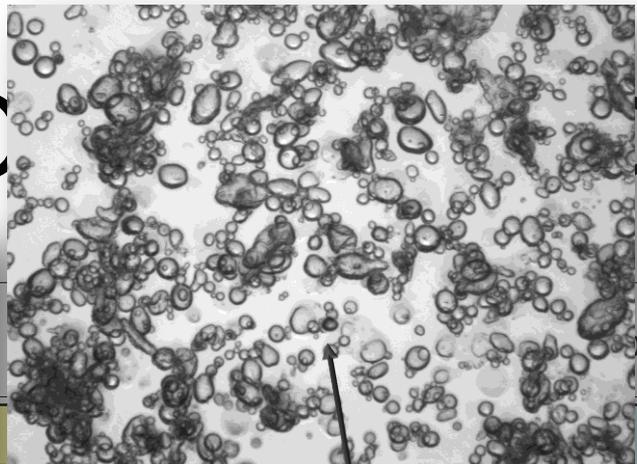
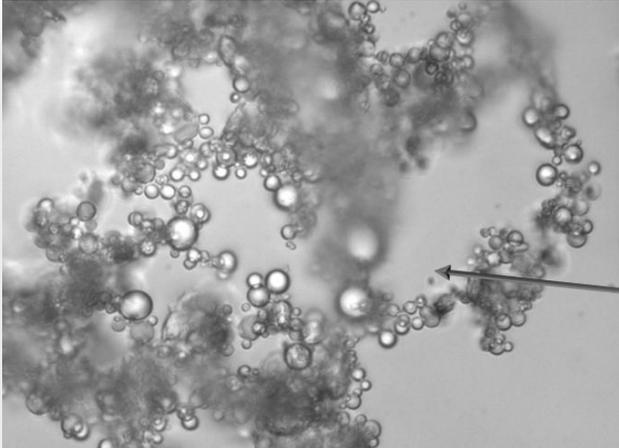


hydrophobic

partially hydrophobic
(pH 5.3)

hydrophilic

EMULSIC DIAGRAM



0.0

0.8

1.0

IONISATION OF CARBOXYL GROUPS AT SURFACES

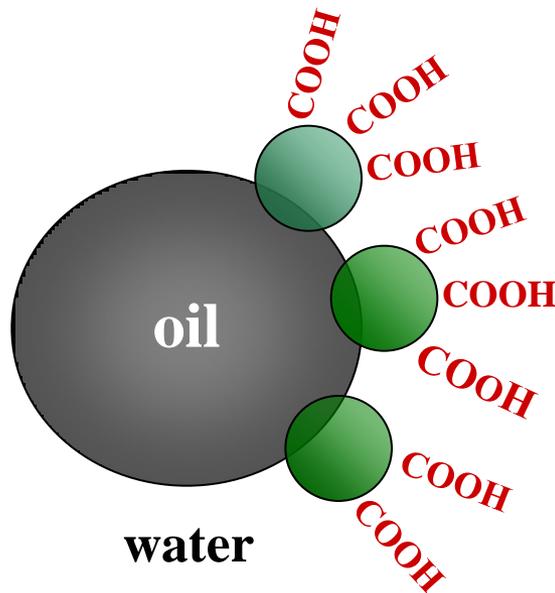
Apparent $pK_{a,s} \approx 10$, *cf.* 5 in bulk

$$\alpha = \frac{[-COO^-]_s}{[-COO^-]_s + [-COOH]_s}$$

$$pH_s = pK_{a,s} - \log[(1 - \alpha) / \alpha]$$

$$pH_s = pH_b + [e\psi / 2.303kT]$$

Since $pH_s < pH_b$, ionisation at surfaces weakened *cf.* in bulk



Ionisation hindered two-fold:

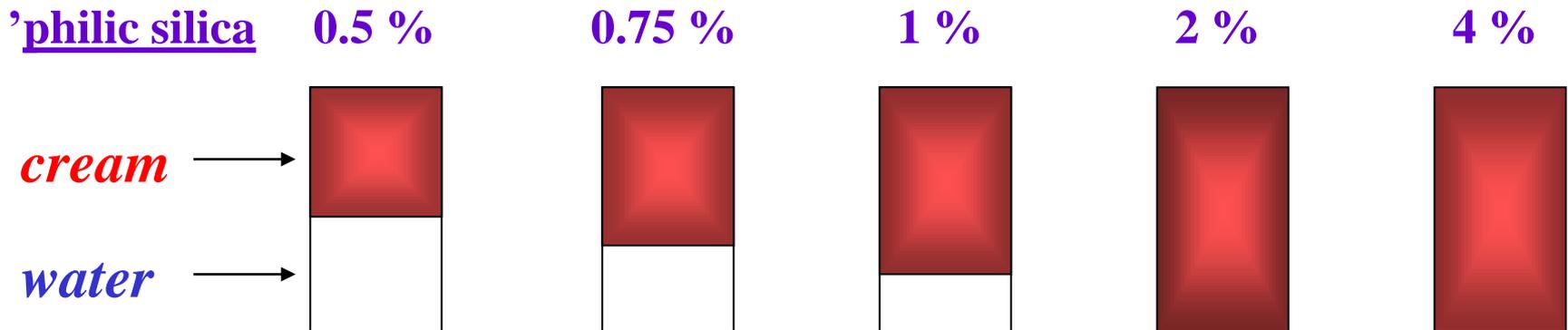
proximity of groups/particle

proximity of particles/drop

EMULSION STABILITY- W/O/W

All w/o/w emulsions stable to coalescence: w drops & o globules

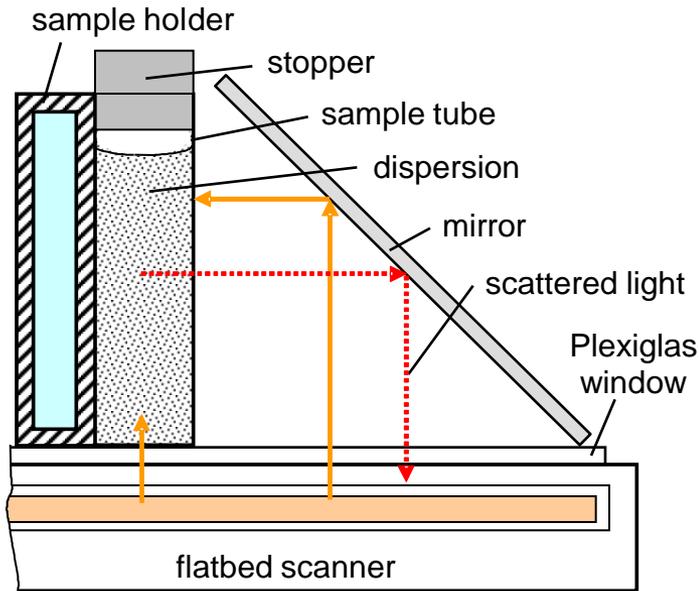
Stability to creaming depends on particle concentration



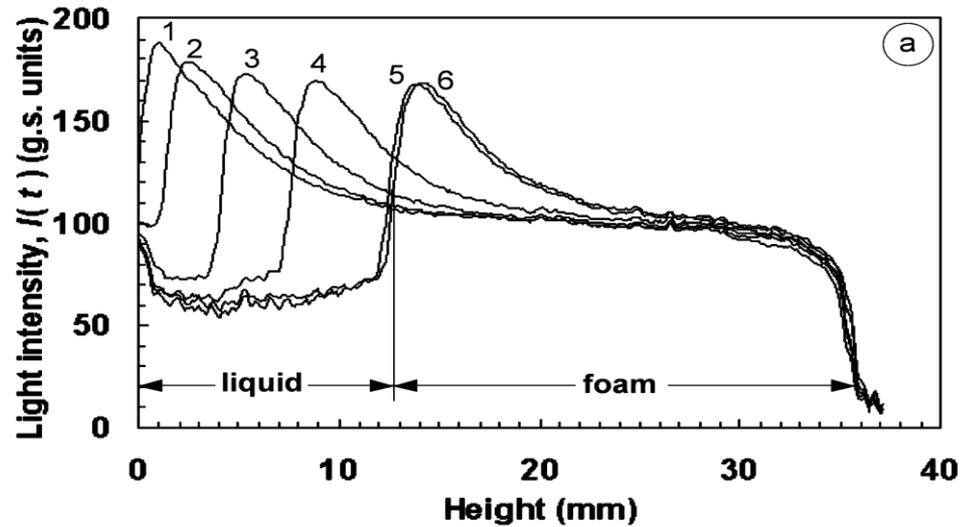
Smaller oil globule size & increased viscosity of continuous water

- creams ($\phi_0=0.7$) still stable to coalescence for 4 years

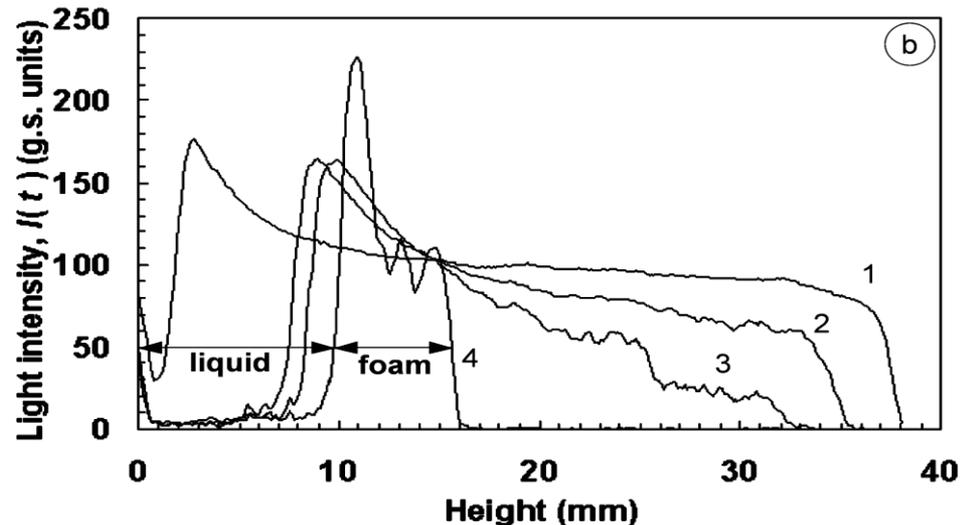
Foam stability by light scattering



silica, 30 s - 72 hr



SDS, 30 s - 6 hr



Particles: drainage of water slow
over in few hours

Surfactant: fast water drainage
coalescence & ripening

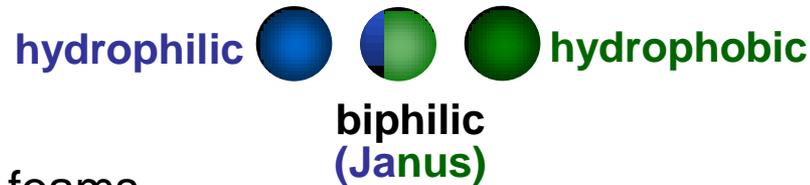
➤ Charges at particle/nonpolar fluid interfaces

Some Directions for Future Research

charging mechanism \longleftrightarrow **particle hydrophobicity ?**

➤ Adsorption kinetics of nanoparticles at fluid interfaces

large R and γ_{ow} $\Delta E_{des} = \pi R^2 \gamma_{ow} (1 \pm \cos \theta)^2$ small R and γ_{ow}
intermediate θ **irreversible** **particle adsorption** **reversible** small or large θ
 $\Delta E_{des} \gg kT$ **amphiphilic particles** $\Delta E_{des} \leq kT$

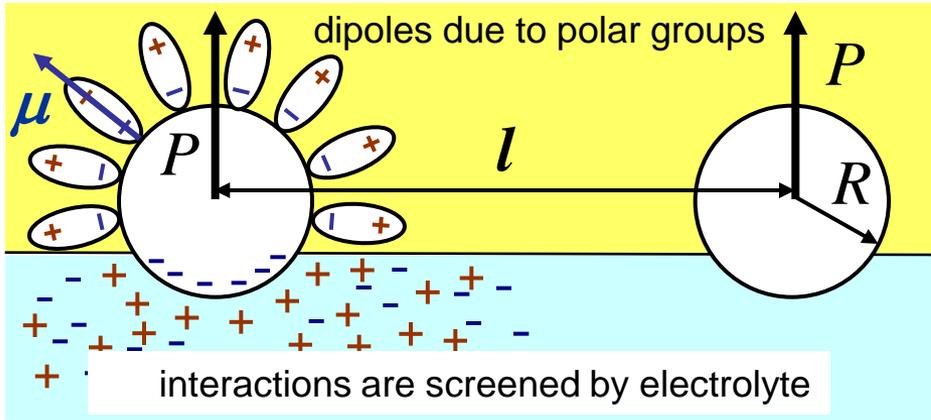


➤ Particle-stabilised foams

➤ Particles + Surfactants

surfactants decrease γ_{ow}
change θ
competitive adsorption

Particle pair interactions through the oil



Dipolar repulsion (Earnshaw 1993)

$$P = \pi \sigma \mu R^2 \sin^2 \theta \quad \text{at } l/2R > 4$$

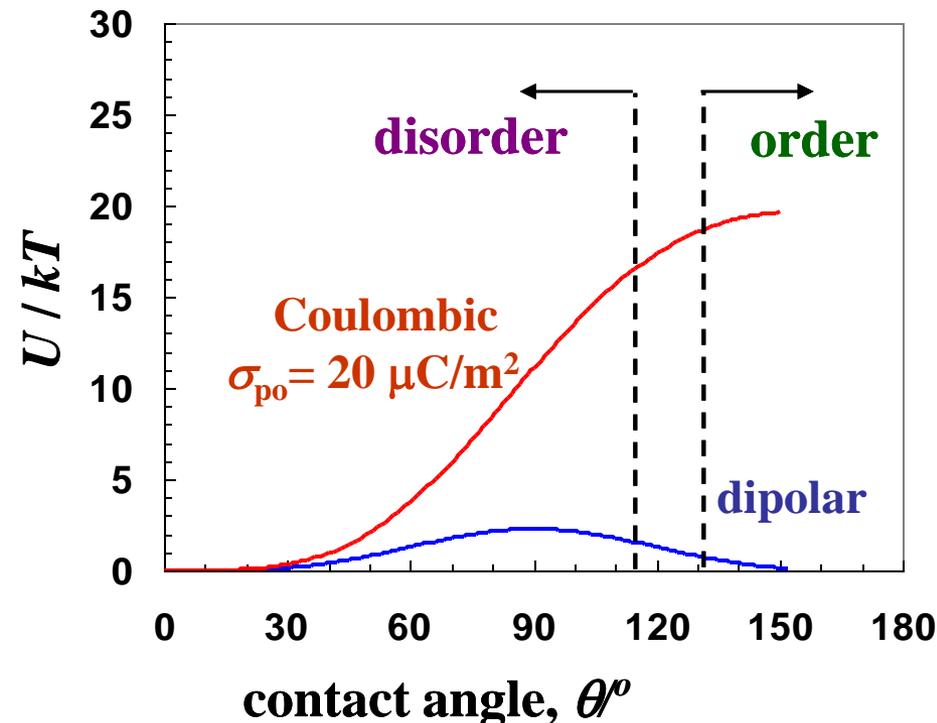
μ dipole moment of one polar group
 σ polar groups per unit area

$$U_d = P^2 / (4\pi\epsilon\epsilon_0 l^3)$$

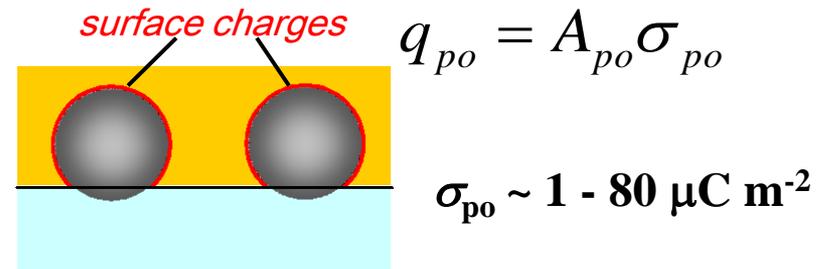
$$\sigma = 4.6 \text{ OH groups per nm}^2$$

$$\mu = 6.2 \cdot 10^{-30} \text{ C m}$$

octane-water; $R = 1.5 \mu\text{m}$



Coulombic repulsion



$$U_c = \frac{q_{po}^2}{4\pi\epsilon\epsilon_0} \left[\frac{1}{l} - \frac{1}{\sqrt{R^2(3 + \cos \theta)^2 + l^2}} \right]$$

Walter Ramsden, M.A., M.D. (1868-1947)

Professor of Biochemistry, Univ. of Liverpool

Fellow of Pembroke College, Univ. of Oxford

Proc. Roy. Soc., 72 (1903), 156

Separation of Solids in the Surface

-layers of Solutions and 'Suspensions'

".. bubble retains particles obstinately,

.. grotesque shapes of globules."

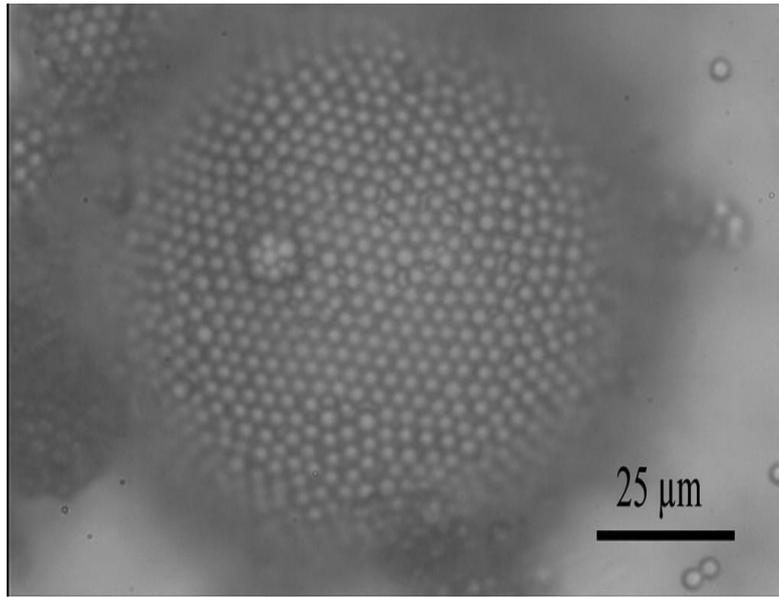


John Betjeman, Poet Laureate-to-be; A Few Late Chrysanthemums (1954):

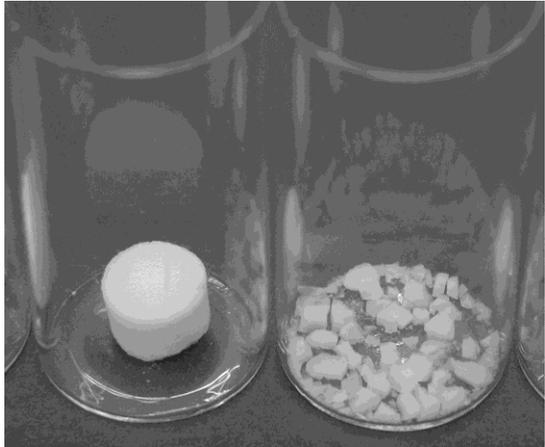
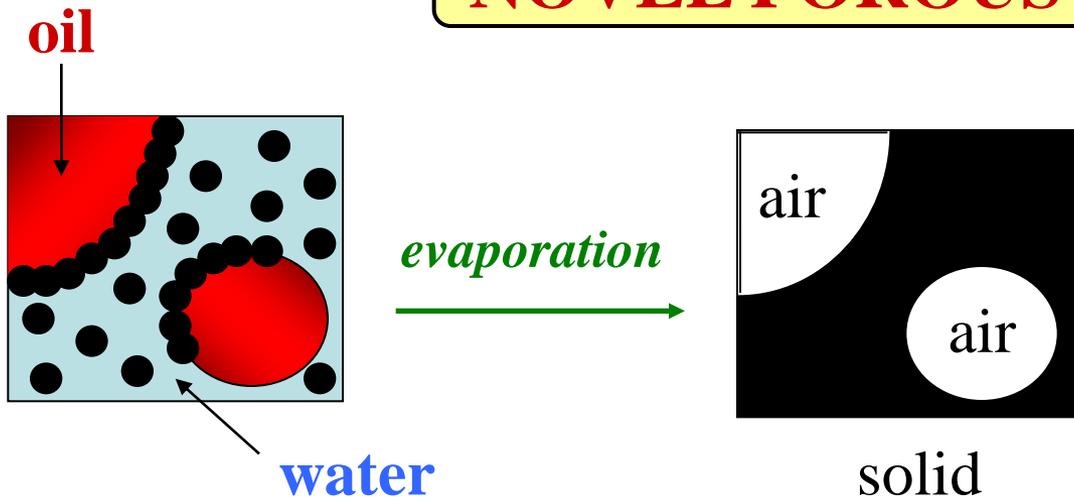
"Dr. Ramsden cannot read The Times obituary to-day, he's dead.

*Let monographs on silk worms by other people be thrown away unread, for
he who best could understand and criticize them, he lies clay in bed.*

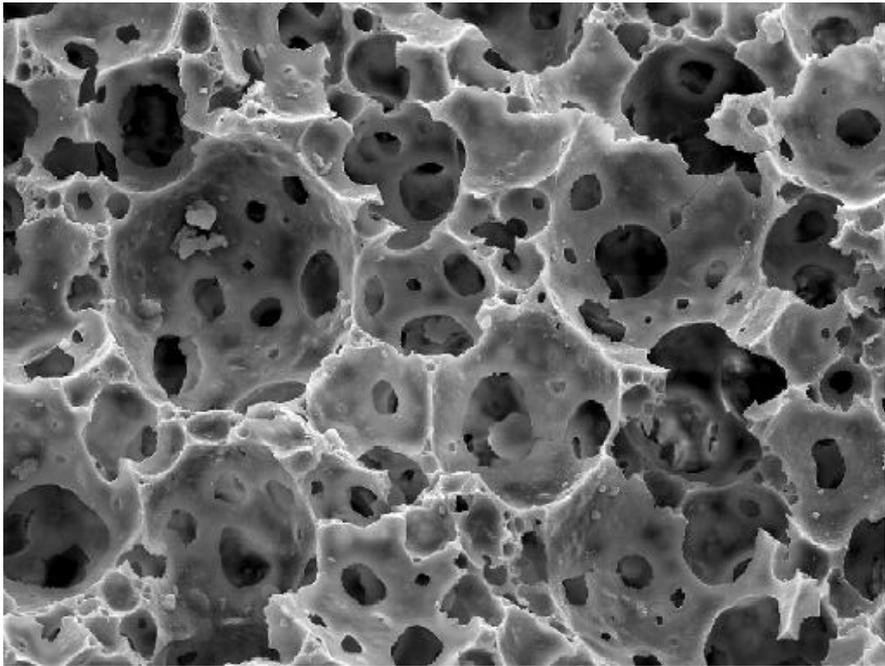
Master, Bursar, Senior Tutor, these, his three survivors, all feel old."



NOVEL POROUS SOLIDS



75 % air!



50 μm 

**emulsion drop size
 \approx solid pore size**

**Uses: sorption media,
filters, catalysts**

